

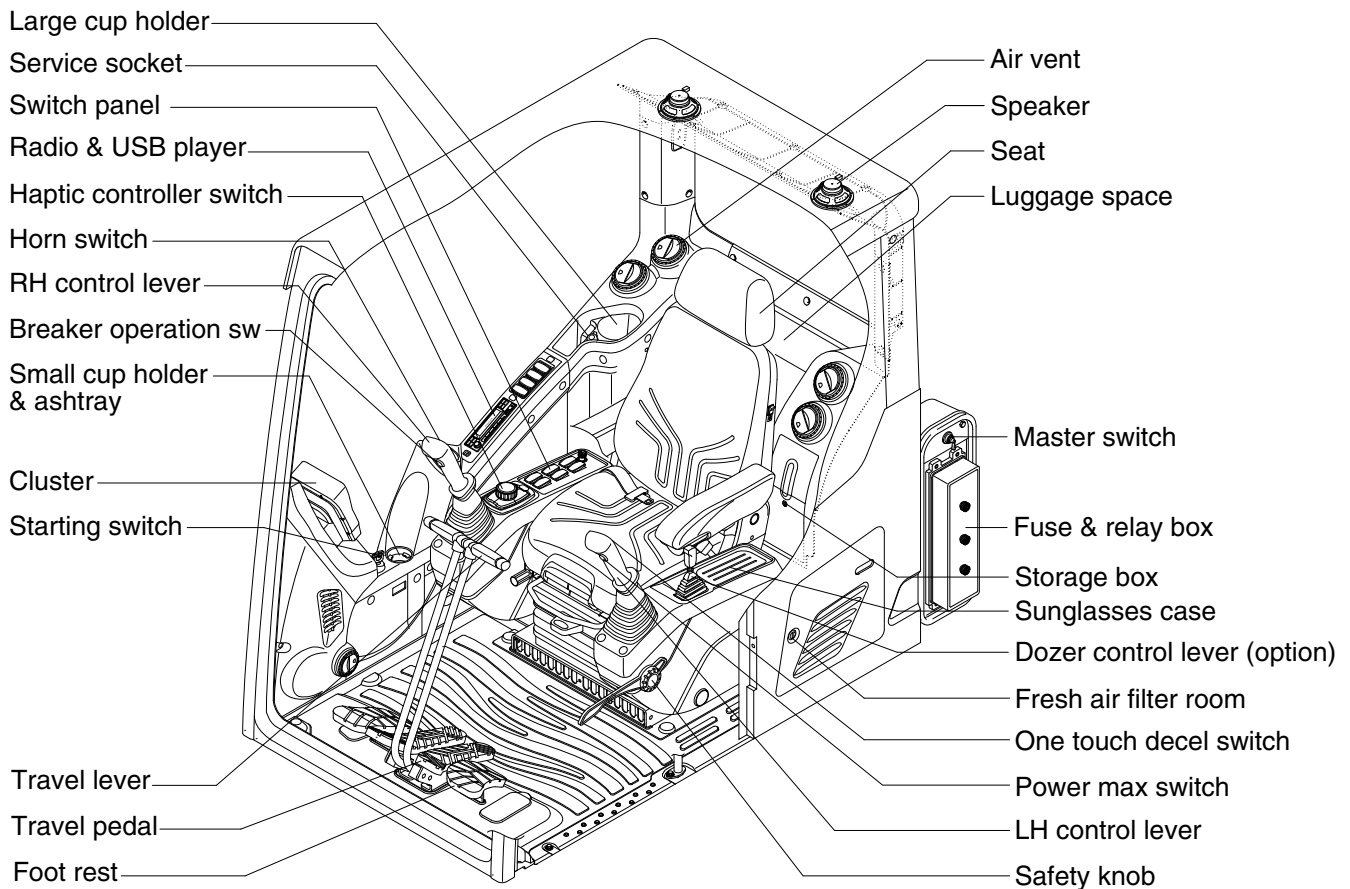
# CONTROL DEVICES

## 1. CAB DEVICES

- 1) The ergonomically designed console box and suspension type seat provide the operator with comfort.

## 2) ELECTRONIC MONITOR SYSTEM

- (1) The centralized electronic monitor system allows the status and conditions of the machine to be monitored at a glance.
- (2) It is equipped with a safety warning system for early detection of machine malfunction.



140F3CD01

## 2. CLUSTER

### 1) STRUCTURE

The cluster consists of LCD and switches as shown below. The LCD is to warn the operator in case of abnormal machine operation or conditions for the appropriate operation and inspection. Also, The LCD is to set and display for modes, monitoring and utilities with the switches.

The switches or touch screen are to set the machine operation modes.

- ※ The cluster installed on this machine does not entirely guarantee the condition of the machine. Daily inspection should be performed according to chapter 6, Maintenance.
- ※ When the cluster provides a warning immediately check the problem, and perform the required action.



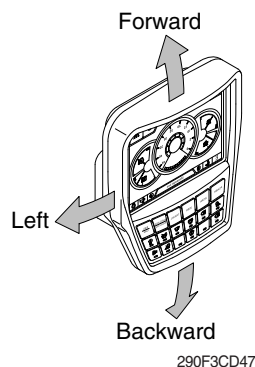
140LC3CD50A

- ※ The warning lamp pops up and/or blinks and the buzzer sounds when the machine has a problem.

The warning lamp blinks until the problem is cleared. Refer to page 3-6 for details.

- ※ This cluster is adjustable.

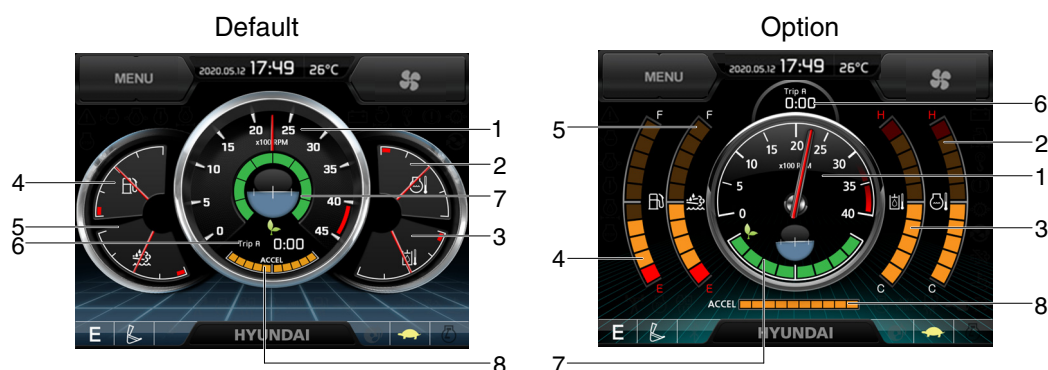
- Vertical (forward/backward) : each 15°
- Horizontal (left only) : 8°



## 2) GAUGE

### (1) Operation screen

When you first turn starting switch ON, the operation screen will appear.



290F3CD51A

- |                                    |                           |
|------------------------------------|---------------------------|
| 1 RPM / Speed gauge                | 5 DEF/AdBlue® level gauge |
| 2 Engine coolant temperature gauge | 6 Tripmeter display       |
| 3 Hydraulic oil temperature gauge  | 7 Eco guage               |
| 4 Fuel level gauge                 | 8 Accel dial gauge        |

※ Operation screen type can be set by the screen type menu of the display.

Refer to page 3-28 for details.

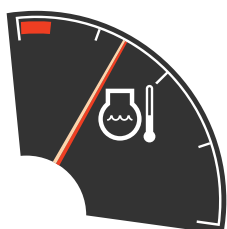
### (2) RPM / Speed gauge

① This display the engine speed.



290F3CD49


### (3) Engine coolant temperature gauge




290F3CD53

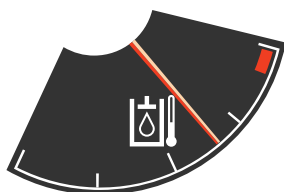
① This gauge indicates the temperature of coolant.

- White range : 40-107°C (104-225°F)
- Red range : Above 107°C (225°F)



② If the indicator is in the red range or  lamp pops up and the buzzer sounds turn OFF the engine and check the engine cooling system.

※ If the gauge indicates the red range or  lamp blinks in red even though the machine is on the normal condition, check the electric device as that can be caused by the poor connection of electricity or sensor.

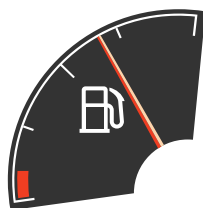
#### (4) Hydraulic oil temperature gauge





290F3CD54

- ① This gauge indicates the temperature of hydraulic oil.
  - White range : 40-105°C(104-221°F)
  - Red range : Above 105°C(221°F)
- ② If the indicator is in the red range or  lamp pops up and the buzzer sounds reduce the load on the system. If the gauge stays in the red range, stop the machine and check the cause of the problem.
- ※ If the gauge indicates the red range or  lamp blinks in red even though the machine is on the normal condition, check the electric device as that can be caused by the poor connection of electricity or sensor.

#### (5) Fuel level gauge





290F3CD55

- ① This gauge indicates the amount of fuel in the fuel tank.
- ② Fill the fuel when the red range, or  lamp pops up and the buzzer sounds.
- ※ If the gauge indicates the red range or  lamp blinks in red even though the machine is on the normal condition, check the electric device as that can be caused by the poor connection of electricity or sensor.

#### (6) DEF/AdBlue® Level gauge



290F3CD57

- ① This gauge indicates the amount of liquid in the DEF/AdBlue® tank.
- ② Fill the DEF/AdBlue® when the red range, or  lamp pops up and the buzzer sounds.
- ③ Do not pour DEF/AdBlue® any more when the DEF/AdBlue® fill up warning lamp lights ON.
- ※ Refer to page 3-9.
- ※ If the gauge indicates the red range or  lamp blinks in red even though the machine is on the normal condition, check the electric device as that can be caused by the poor connection of electricity or sensor.

#### (7) Tripmeter display



290F3CD56

- ① This displays the engine the tripmeter.
- ※ Refer to page 3-30 for details.



### (8) Eco gauge



290F3CD58

- ① This gauge indicates the fuel consumption rate and machine load status. So that operators can be careful with fuel economy.
- ② The fuel consumption rate or machine load is higher, the number of segment is increased.
- ③ The color of Eco gauge indicates operation status.
  - White : Idle operation
  - Green : Economy operation
  - Yellow : Non-economy operation at a medium level.
  - Red : Non-economy operation at a high level.

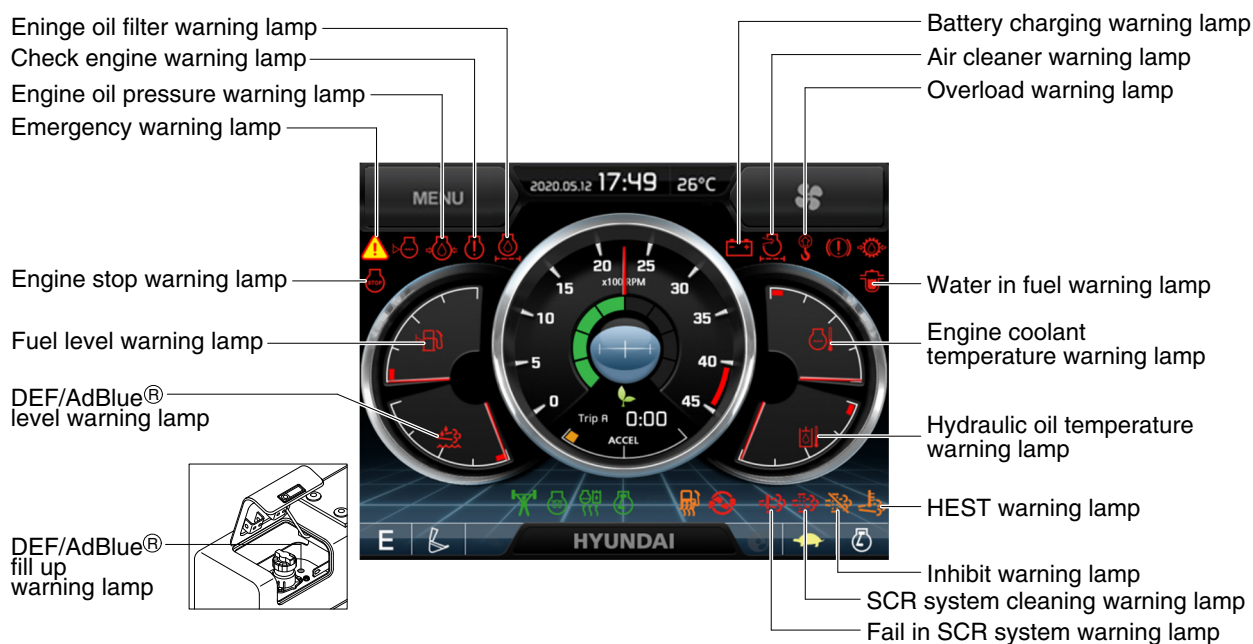
### (9) Accel dial gauge



290F3CD59







- ① This gauge indicates the level of accel dial.

### 3) WARNING LAMPS



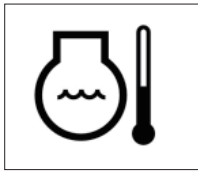
380F3CD03A

#### ※ Warning lamps and buzzer








Warnings	When error happened	Lamps and buzzer
All warning lamps except below	Warning lamp pops up on the center of the LCD and the buzzer sounds	<ul style="list-style-type: none"> <li>The pop-up warning lamp moves to the original position and blinks, and the buzzer stops when ;</li> <li>- the buzzer stop switch  is pushed</li> <li>- the knob of the haptic controller is pushed</li> <li>- the lamp of the LCD is touched</li> </ul>
	Warning lamp pops up on the center of the LCD and the buzzer sounds	<ul style="list-style-type: none"> <li>The pop-up warning lamp moves to the original position and light ON or blinks, and the buzzer stops when ;</li> <li>- the buzzer stop switch  is pushed</li> <li>- the knob of the haptic controller is pushed</li> <li>- the lamp of the LCD is touched</li> </ul> <p>※ Refer to page 3-9 for details.</p>
	Warning lamp pops up on the center of the LCD and the buzzer sounds	<ul style="list-style-type: none"> <li>The pop-up warning lamp moves to the original position and lights ON, and the buzzer stops when 2 seconds elapsed.</li> </ul>
	Warning lamp pops up on the center of the LCD and the buzzer sounds	<ul style="list-style-type: none"> <li>The pop-up warning lamp moves to the original position and blinks, and the buzzer stops when 2 seconds elapsed.</li> </ul>
	Warning lamp pops up on the center of the LCD and the buzzer sounds	<p>※ Refer to page 3-7 for details.</p>

※ Refer to page 3-14 for the buzzer stop switch  and page 3-61 for the haptic controller.

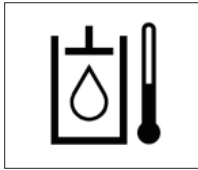
### (1) Engine coolant temperature warning lamp










290F3CD61

- ① Engine coolant temperature warning is indicated two steps.
  - 103°C over : The  lamp pops up and the buzzer sounds.
  - 107°C over : The  lamp pops up and the buzzer sounds.
- ② The pop-up ,  lamps move to the original position and blinks when the buzzer stop switch  is pushed. And the buzzer stops and ,  lamps keep blink.
- ③ Check the cooling system when the lamps keep blink.

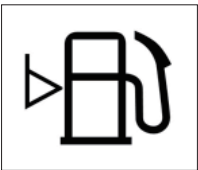
### (2) Hydraulic oil temperature warning lamp



290F3CD62

- ① Hydraulic oil temperature warning is indicated two steps.
  - 100°C over : The  lamp pops up and the buzzer sounds.
  - 105°C over : The  lamp pops up and the buzzer sounds.
- ② The pop-up ,  lamps move to the original position and blinks when the buzzer stop switch  is pushed. And the buzzer stops and ,  lamps keep blink.
- ③ Check the hydraulic oil level and hydraulic oil cooling system.

### (3) Fuel level warning lamp




290F3CD63

- ① This warning lamp pops up and the buzzer sounds when the level of fuel is below 31 ℓ (8.2 U.S. gal).
- ② Fill the fuel immediately when the lamp blinks.

### (4) Emergency warning lamp



290F3CD64

- ① This warning lamp pops up and the buzzer sounds when each of the below warnings is happened.
  - Engine coolant overheating (over 107°C)
  - Hydraulic oil overheating (over 105°C)
  - MCU input voltage abnormal
  - Cluster communication data error
  - Engine ECM communication data error
- ※ The pop-up warning lamp moves to the original position and blinks when the buzzer stop switch  is pushed. And the buzzer stops.
- ② When this warning lamp blinks, machine must be checked and serviced immediately.

#### (5) Engine oil pressure warning lamp



290F3CD65

- ① This warning lamp pops up and the buzzer sounds when the engine oil pressure is low.
- ② If the lamp blinks, shut OFF the engine immediately. Check oil level.

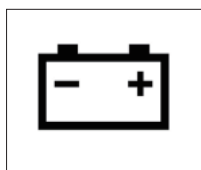
#### (6) Check engine warning lamp



290F3CD66

- ① This warning lamp pops up and the buzzer sounds when the communication between MCU and engine ECM on the engine is abnormal, or if the cluster received specific fault code from engine ECM.
- ② Check the communication line between them.  
If the communication line is OK, then check the fault codes on the cluster.

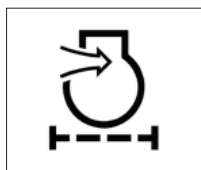
#### (7) Battery charging warning lamp



290F3CD67

- ① This warning lamp pops up and the buzzer sounds when the battery charging voltage is low.
- ② Check the battery charging circuit when this lamp blinks.

#### (8) Air cleaner warning lamp



290F3CD68

- ① This warning lamp pops up and the buzzer sounds when the filter of air cleaner is clogged.
- ② Check the filter and clean or replace it.

#### (9) Overload warning lamp (opt)



290F3CD69

- ① When the machine is overload, the overload warning lamp pops up and the buzzer sounds during the overload switch is ON. (if equipped)
- ② Reduce the machine load.

### (10) Engine stop warning lamp



290F3CD252

- ① This warning lamp pops up and the buzzer sounds when 30 minutes elapsed with empty condition of the DEF/AdBlue® tank, stop the engine immediately and check the DEF/AdBlue® tank.
- ② Fill the DEF/AdBlue® immediately in the DEF/AdBlue® tank.

### (11) DEF/AdBlue® level warning lamp

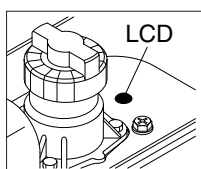


290F3CD257

- ① This warning lamp indicates when ON, that the DEF/AdBlue® level is low as table below.
- ※ It is recommended that the DEF/AdBlue® tank be filled completely full of the DEF/AdBlue® in order to correct any fault conditions.

Warning lamp			Description
DEF/AdBlue® level	Check engine	Stop engine	
On	Off	Off	· The DEF/AdBlue® level has fallen below the initial warning level (20%).
On	Off	Off	· The DEF/AdBlue® level has fallen below the critical warning level (14%).
On	On	Off	· The DEF/AdBlue® level has fallen below the initial derate warning level (8%). · 75% torque derate.
On	On	On	· The DEF/AdBlue® level has fallen below the initial warning level (3.5%). · 5 minute control engine speed and then hold idle only.

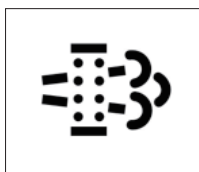
### (12) DEF/AdBlue® fill up warning lamp



290F3CD272




- ① This lamp lights ON when the DEF/AdBlue® tank is completely filled with DEF/AdBlue®.
- ※ Fill the tank with the DEF/AdBlue® after start switch ON and then turn OFF the start switch.
- ※ Do not pour DEF/AdBlue® any more when this lamp lights ON. Otherwise DEF/AdBlue® tank may freeze and burst in winter season.

### (13) SCR (selective catalytic reduction) system cleaning warning lamp

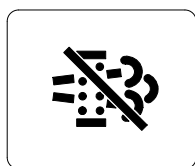


290F3CD70

① This warning lamp lights ON or blinks when the SCR system cleaning is needed as table below.

Warning lamp			Description
SCR 	Check engine 	Stop engine 	
Off	Off	Off	· Automatic SCR system cleaning
Blink	Off	Off	· The status of a manual (stationary) SCR system cleaning when the SCR system cleaning switch has been activated. ※ Refer to page 3-9-2.
On	On	Off	· The aftertreatment SCR system needs to be cleaned immediately. · Engine power will be reduced automatically if action is not taken. ※ The SCR system cleaning can be accomplished by : - Changing to more challenging duty cycle. - Performing a manual SCR system cleaning.
On	On	On	· These lamps will be ON when a stationary (manual) SCR system cleaning is not performed. · Stop the engine immediately. · Please contact your HD Hyundai Construction Equipment service center or local dealer.

### (14) SCR system cleaning inhibit warning lamp



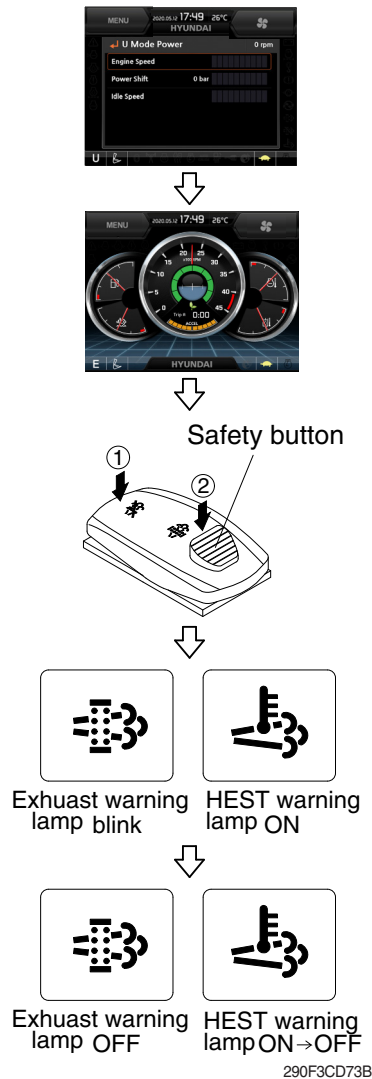
2609A3CD20

① This warning lamp indicates, when illuminated, the SCR system cleaning switch is pushed inhibit position, therefore automatic and manual SCR system cleaning can not occur.

※ Refer to the page 3-40 for the SCR system cleaning switch.



## ※ Manual SCR system cleaning



※ Manual SCR system cleaning applies if the machine is in a fireproof area.

※ To stop a manual SCR system cleaning before it has completed, set to the SCR system cleaning switch to the inhibit position or turn OFF the engine.

① Stop and park the machine.

② Pull the safety button and push the switch to position ② to initiate the manual SCR system cleaning.

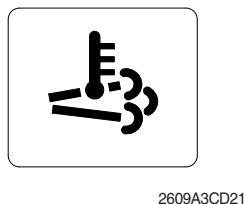
※ Refer to the page 3-40 for the SCR system cleaning switch operation.

※ The engine speed may increase to 950~1050 rpm and SCR system cleaning begins and it will take approximately 20~60 minutes.

③ The SCR system cleaning warning lamp will blink and HEST warning lamp will light ON during the SCR system cleaning is operating.

④ The SCR system cleaning and/or HEST warning lamp will light OFF when the SCR system cleaning is completed.

## (15) HEST (High exhaust system temperature) warning lamp



① This warning lamp indicates, when illuminated, that exhaust temperatures are high due to SCR system cleaning.

② The lamp will also illuminate during a manual SCR system cleaning.

③ When this lamp is illuminated, be sure the exhaust pipe outlet is not directed at any surface or material that can melt, burn, or explode.

▲ When this lamp is illuminated, the exhaust gas temperature could reach 800°C [1500°F], which is hot enough to ignite or melt common materials, and to burn people.

※ The lamp does not signify the need for any kind of equipment or engine service; It merely alerts the equipment operator to high exhaust temperatures. It will be common for the lamp to illuminate on and off during normal equipment operation as the engine completes SCR system cleaning.

#### (16) Water in fuel warning lamp

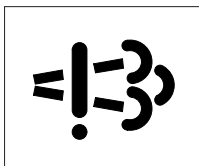


210WF3CD02

① This warning lamp pops up and the buzzer sounds when the water separator is full of water or malfunctioning.

※ **When this lamp blinks, stop the machine and spill water out of the separator.**

#### (17) Fail in SCR system warning lamp



300A3CD15

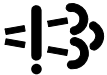
① This warning lamp indicates there are faults related to SCR system.

② The lamp lights ON when each of the below warnings is happened.

- a. Low DEF/AdBlue® level
- b. Poor quality of DEF/AdBlue®
- c. Tempering or malfunction in the aftertreatment system

③ Once the lamp lights ON, the engine will derate shortly.

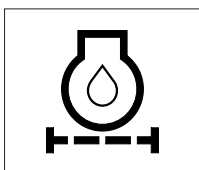
※ **Please contact your HD Hyundai Construction Equipment service center or local dealer.**

Warning lamp		Torque reduction
	Time	
On	Fault detected	-
On	After 2 h 30 min	· Torque is reduced to 50% of the highest torque.
Blink	After 3 h 45 min	· Torque is reduced to 40% of the highest torque.
Blink rapidly	After 4 hours	· Torque is reduced to 0% (low idling) of the highest torque within 2~10 min.

※ **If a new fault occurs within 40 hours of operation since the first fault, the warning lamp will come ON. After 3 hours of operation, the warning lamp will blink rapidly and torque will be reduced to 0% (low idling) within 2~10 min.**

※ **Once the fault has been remedied and the engine control unit has received an indication that it is working, torque returns to the normal level.**

#### (18) Engine oil filter warning lamp

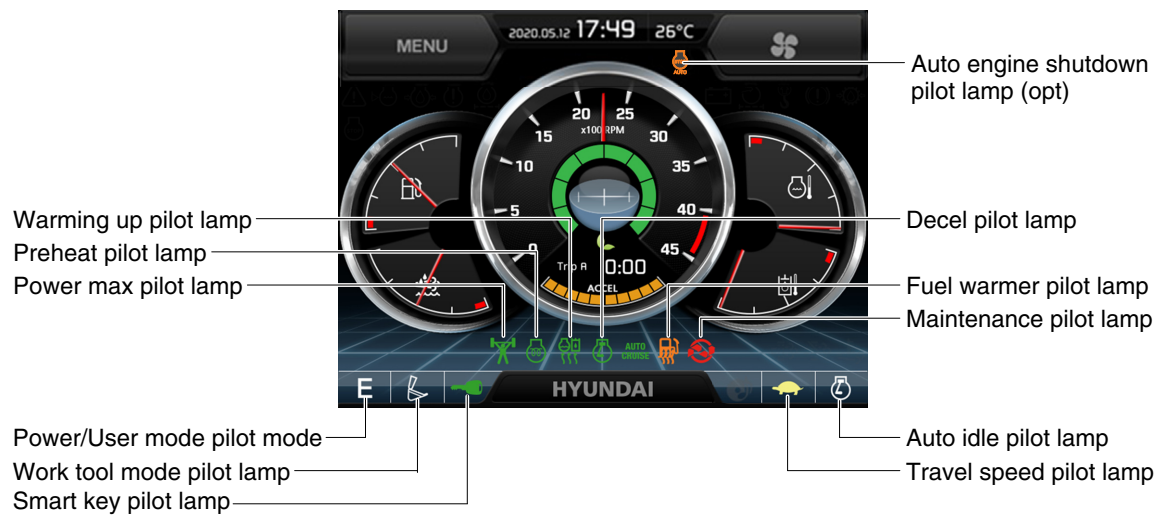


300A3CD306

① This warning lamp pops up and the buzzer sounds when the filter of engine oil is clogged.











② Check the filter and clean or replace it.

## 4) PILOT LAMPS



290F3CD74A

### (1) Mode pilot lamps

No	Mode	Pilot lamp	Selected mode
1	Power mode		Heavy duty power work mode Standard power mode Economy power mode
2	User mode		User preferable power mode
3	Work tool mode	    	General operation - IPC speed mode General operation - IPC balance mode General operation - IPC efficiency mode Breaker operation mode Crusher operation mode
4	Travel mode	 	Low speed traveling High speed traveling
5	Auto idle mode		Auto idle

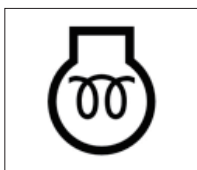
### (2) Power max pilot lamp



290F3CD78

- ① The lamp will be ON when pushing power max switch on the LH RCV lever.
  - ② The power max function is operated maximum 8 seconds.
- ※ Refer to the page 3-39 for power max function.

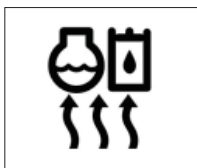
### (3) Preheat pilot lamp



290F3CD79

- ① Turning the start key switch ON position starts preheating in cold weather.
- ② Start the engine after this lamp is OFF.

### (4) Warming up pilot lamp



290F3CD80

- ① This lamp is turned ON when the coolant temperature is below 30°C (86°F).
- ② The automatic warming up is cancelled when the engine coolant temperature is above 30°C, or when 10 minutes have passed since starting the engine.

### (5) Decel pilot lamp



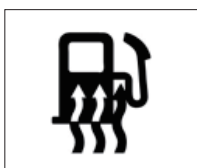
290F3CD81

- ① Operating one touch decel switch on the RCV lever makes the lamp ON.
- ② Also, the lamp will be ON and engine speed will be lowered automatically to save fuel consumption when all levers and pedals are at neutral position, and the auto idle function is selected.

※ **One touch decel is not available when the auto idle pilot lamp is turned ON.**

※ **Refer to the page 3-39.**

### (6) Fuel warmer pilot lamp



290F3CD82

- ① This lamp is turned ON when the coolant temperature is below 10°C (50°F) or the hydraulic oil temperature 20°C (68°F).
- ② The automatic fuel warming is cancelled when the engine coolant temperature is above 60°C, and the hydraulic oil temperature is above 45°C since the start switch was ON position.

### (7) Maintenance pilot lamp

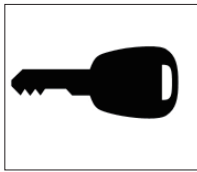


290F3CD83

- ① This lamp will be ON when the consuming parts are needed to change or replace. It means that the change or replacement interval of the consuming parts remains below 30 hours.
- ② Check the message in maintenance information of main menu. Also, this lamp lights ON for 3 minutes when the start switch is ON position.

※ **Refer to the page 3-23.**

**(8) Smart key pilot lamp (opt)**



290F3CD214

- ① This lamp is ON when the engine is started by the start button.
- ② This lamp is red when the authentication fails, green when succeeds.

※ **Refer to the page 3-24.**

**(9) Auto engine shutdown pilot lamp (opt)**



220A3CD202A

- ① This lamp is turned ON when the auto engine shutdown is activated

※ **Refer to the page 3-20.**

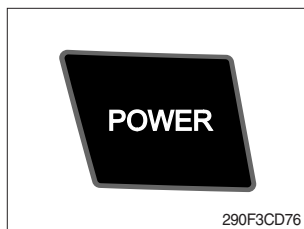
## 5) SWITCHES



290F3CD86A

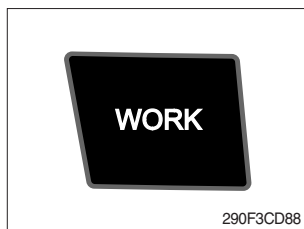
※ When some of the switches are selected, the pilot lamps are displayed on the LCD. Refer to the page 3-10 for details.

### (1) Power mode switch



- ① This switch is to select the machine power mode and selected power mode pilot lamp is displayed on the pilot lamp position.
  - P : Heavy duty power work.
  - S : Standard power work.
  - E : Economy power work.
- ② The pilot lamp changes E S P E in order.

### (2) Work mode switch

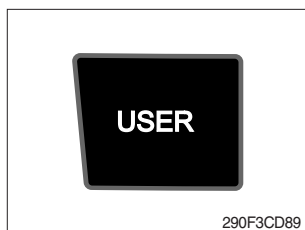


- ① This switch is to select the machine work mode, which shifts from general operation mode to optional attachment operation mode.
  - : General operation mode
  - : Breaker operation mode (if equipped)
  - : Crusher operation mode (if equipped)
  - Not installed : Breaker or crusher is not installed.

※ Refer to the page 4-7 for details.





### (3) User mode switch



- ① This switch is used to memorize the current machine operating status in the MCU and activate the memorized user mode.
  - Memory : Automatically saved after key OFF.
  - Action : Push this switch.
  - Cancel : Push this switch once more.
- ② Refer to the page 3-18 for another set of user mode.

### (4) Travel speed switch



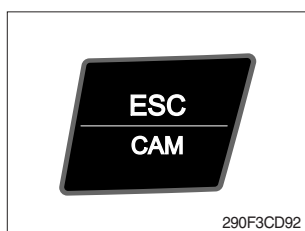
- ① This switch is used to select the travel speed alternatively.
    -  : Low speed
    -  : High speed
- ※ Do not change the setting of the travel speed switch. Machine stability may be adversely affected.
- ⚠ Personal injury can result from sudden changes in machine stability.

### (5) Auto idle/ buzzer stop switch



- ① This switch is used to activate or cancel the auto idle function.
  - Pilot lamp ON : Auto idle function is activated.
  - Pilot lamp OFF : Auto idle function is cancelled.
- ② The buzzer sounds when the machine has a problem. In this case, push this switch and buzzer stops, but the warning lamp blinks until the problem is cleared.

### (6) Escape/Camera switch



- ① This switch is used to return to the previous menu or parent menu.
- ② In the operation screen, pushing this switch will display the view of the camera on the machine (if equipped). Please refer to page 3-30 for the camera.
- ③ If the camera is not installed, this switch is used only ESC function.

### (7) Work light switch



- ① This switch is used to operate the work light.
- ② The pilot lamp is turned ON when operating the switch.

#### (8) Head light switch



- ① This switch is used to operate the head light.
- ② The pilot lamp is turned ON when operating the switch.

#### (9) Intermittent wiper switch



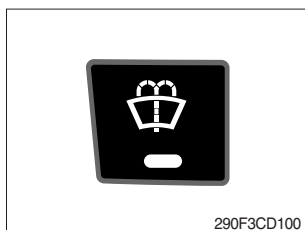
- ① This switch is used to wipe operates intermittently.
- ② The pilot lamp is turned ON when operating the switch.

#### (10) Wiper switch



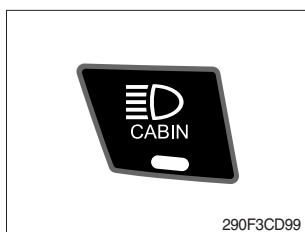
- ① This switch is used to operate the window wiper.
- ② Note that the wiper will self-park when switched off.
- ③ The pilot lamp is turned ON when operating the switch.
- ※ If the wiper does not operate with the switch in ON position, turn the switch OFF immediately. Check the cause. If the switch remains ON, motor failure can result.

#### (11) Washer switch



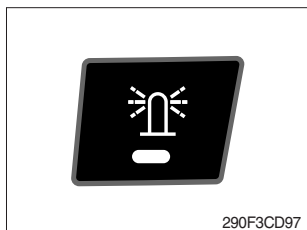
- ① The washer liquid is sprayed and the wiper is operated only while pressing this switch.
- ② The pilot lamp is turned ON when operating the switch.

#### (12) Cab light switch



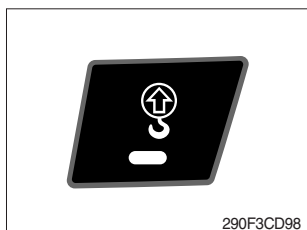
- ① This switch turns ON the cab light on the cab.
- ② The pilot lamp is turned ON when operating the switch.

### (13) Beacon switch (opt)



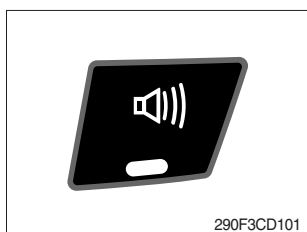
- ① This switch turns ON the rotary light on the cab.
- ② The pilot lamp is turned ON when operating the switch.

### (14) Overload switch (opt)



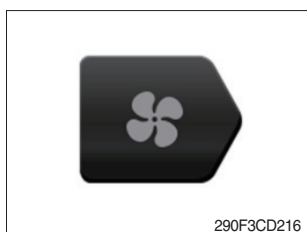
- ① When this switch turned ON, buzzer makes sound and overload warning lamp comes ON in case that the machine is overload.
  - ② When it turned OFF, buzzer stops and warning lamp goes out.
- ▲ Overloading the machine could impact the machines stability which could result in tipover hazard. A tipover hazard could result in serious injury or death. Always activate the overload warning device before you handle or lift objects.**

### (15) Travel alarm switch



- ① This switch is to activate travel alarm function surrounding when the machine travels.
  - ON : The travel alarm function is activated.
  - OFF : The travel alarm function is not activated.

### (16) Air conditioner quick touch switch



- ① This switch used to select air conditioner control mode.  
※ Refer to the page 3-32.

### (17) Main menu quick touch switch



- ① This switch is to activate the main menu in the cluster.  
※ Refer to the page 3-17.

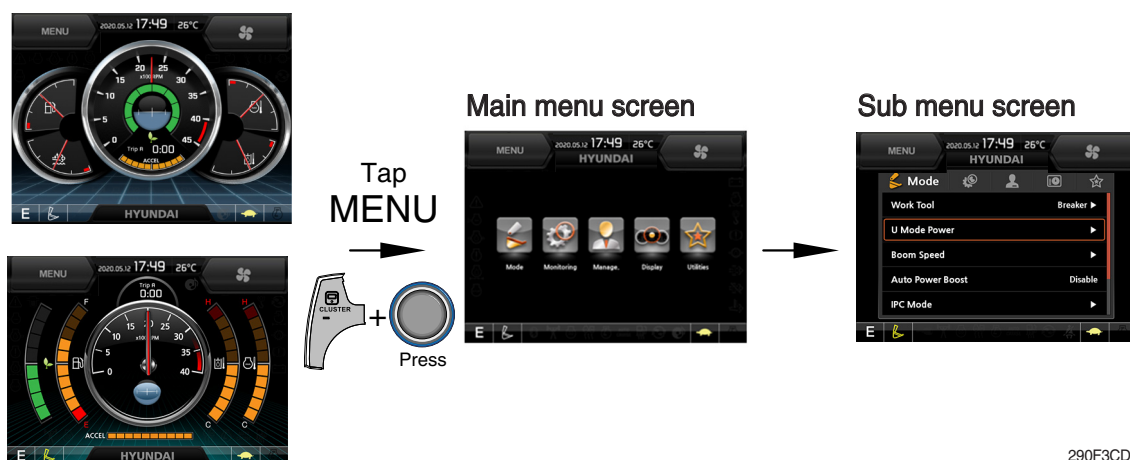
## 6) MAIN MENU

※ You can select or set the menu by the haptic controller or touch screen.

On the operation screen, tap MENU to access the main menu screen.

On the sub menu screen, you can tap the menu bar to access functions or applications.






· Operation screen



290F3CD102A

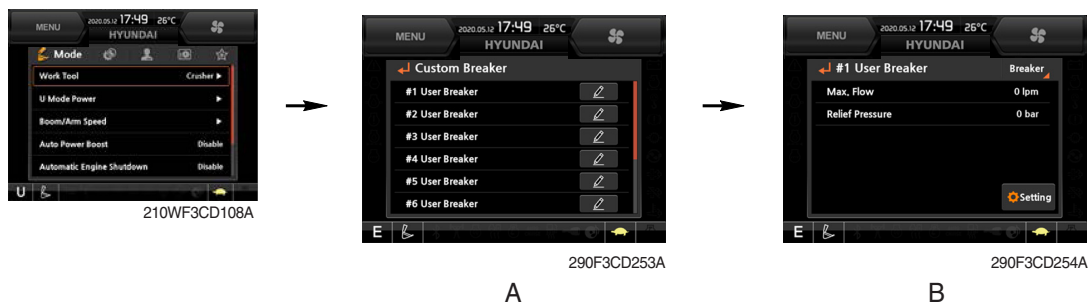
※ Please refer to the haptic controller, page 3-61 for selection and change of menu and input value.

### (1) Structure

No	Main menu	Sub menu	Description
1	 Mode 290F3CD103	Work tool U mode power Boom/Arm speed Auto power boost IPC mode Auto engine shutdown (option) Initial mode Emergency mode	Breaker, Crusher, Not installed User mode only Boom speed, Arm speed Enable, Disable Speed mode, Balance mode, Efficiency mode One time, Always, Disable Key on initial mode, Accel initial mode / step Switch function
2	 Monitoring 290F3CD104	Active fault Logged fault Delete logged fault Monitoring	MCU, Engine ECM, Air conditioner, AAVM (option) MCU, Engine ECM, Air conditioner, AAVM (option) All logged fault delete, Initialization canceled Machine information, Switch status, Output status
3	 Management 290F3CD105	Fuel rate information Maintenance information Machine security Machine information  Contact Service menu  Clinometer Update	General record, Hourly, Daily, Mode record Replacement, Change interval oils and filters ESL mode setting, Password change Model, MCU, Monitor, Haptic / switch controller, RMCU, Relay drive unit, FATC, AAVM (option) A/S phone number, A/S phone number change Power shift, Operating hour, Breaker mode pump acting, EPPR current level, Overload pressure Clinometer setting Cluster, ETC device
4	 Display 290F3CD106	Display item Clock Brightness Unit setup Language selection Screen type	Engine speed, Tripmeter A, Tripmeter B, Tripmeter C Clock Manual, Auto Temperature, Pressure, Flow, Distance, Date format Korean, English, Chinese, ETC A type, B type
5	 Utilities 290F3CD107	Tripmeter Camera	3 kinds (A, B, C) Camera on/off, AAVM (option)

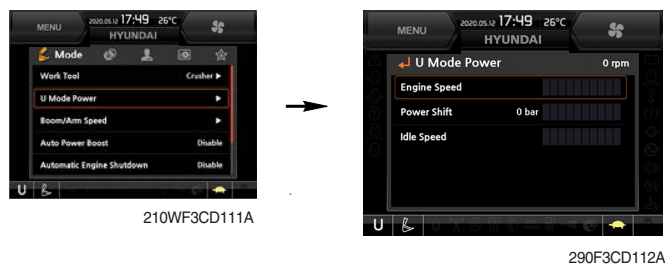
## (2) Mode setup

### ① Work tool



- Select on installed optional attachment
  - A : It can set the user's attachment.  
It is available in setting #1~#10.
  - B : Max flow - Set the maximum flow for the attachment.  
Relief pressure - Set the relief pressure.

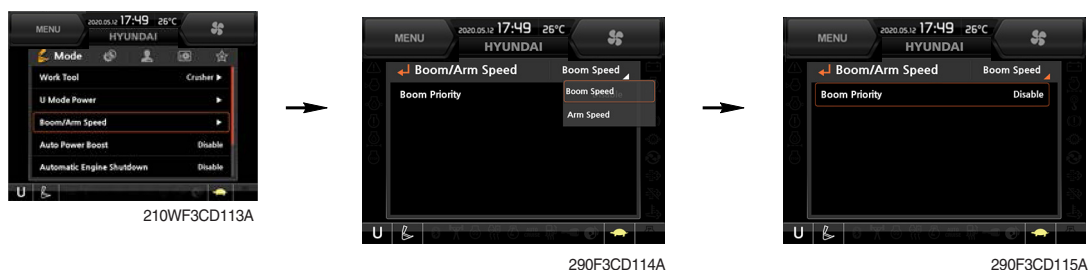
### ② U mode power



Step (■)	Engine speed (rpm)	Idle speed (rpm)	Power shift (bar)
1	1300	750	0
2	1400	800	3
3	1500	850	6
4	1600	900	9
5	1700	950	12
6	1800	1000	16
7	1850	1050	20
8	1900	1100 (auto decel)	26
9	1950	1150	32
10	2000	1200	38

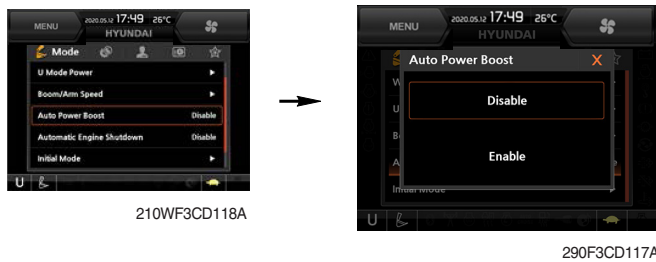
※ One touch decel & low idle : 1000 rpm

### ③ Boom/Arm speed



- Boom speed
  - Boom priority function can be activated or cancelled  
Enable - Boom up speed is automatically adjusted as working conditions by the MCU.  
Disable - Normal operation
- Arm speed
  - Arm regeneration function can be activated or cancelled.  
Enable - Arm in speed is up.  
Disable - Normal operation.

#### ④ Auto power boost



- The power boost function can be activated or cancelled.  
 Enable - The digging power is automatically increased as working conditions by the MCU.  
 It is operated max 8 seconds.  
 Disable - Not operated.

#### ⑤ IPC mode



- The IPC mode can be selected by this menu.
  - Speed mode
  - Balance mode (default)
  - Efficiency mode
- This mode is applied only general operation mode of the work tool mode.
- ※ Please update the cluster programs if this mode is not displayed in the mode setup menu. Refer to the page 3-26.



## ⑥ Automatic engine shutdown (option)



- The automatic engine shutdown function can be set by this menu.
  - One time
  - Always
  - Disable
  - Wait time setting : Max 40 minutes, min 2 minutes

## ⑦ Initial mode



- **Key on initial mode**
  - Selected the power mode is activated when the engine is started.
- **Accel initial mode**
  - Last setting value
  - User setting value
- **Accel initial step**
  - 0~9 step

## ⑧ Emergency mode



- This mode can be use when the switches are abnormal on the cluster.
- The cluster switches will be selected by touched each icon.

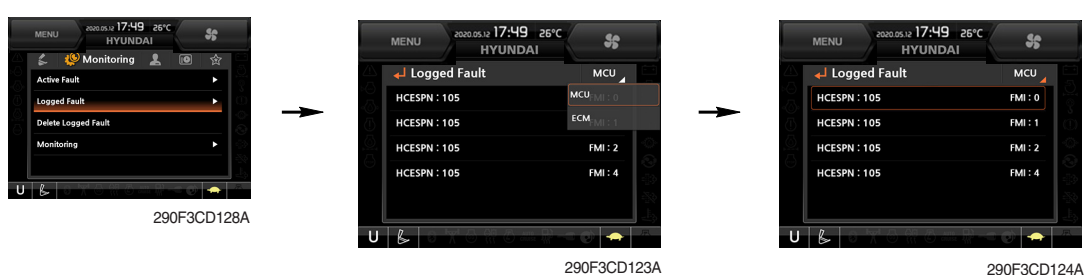
### (3) Monitoring

#### ① Active fault



- The active faults of the MCU, engine ECM, air conditioner or AAVM (option) can be checked by this menu.

#### ② Logged fault



- The logged faults of the MCU, engine ECM, air conditioner or AAVM (option) can be checked by this menu.

#### ③ Delete logged fault



- The logged faults of the MCU, engine ECM, air conditioner or AAVM (option) can be deleted by this menu.

#### ④ Monitoring



- The machine status such as the engine rpm, oil temperature, voltage and pressure etc. can be checked by this menu (Analog input).
- The switch status or output status can be confirmed by this menu (Digital input & Digital output).
- The activated switch or output pilot lamps ● are light ON.

#### (4) Management

##### ① Fuel rate information



A



B



C



D



210WF3CD16

- **General record (A)**

- Average fuel rate (left) (from "Reset" to now)  
Fuel consumption divided by engine run time (service meter time).
- A days fuel used (right)  
Fuel consumption from 24:00 (or "Reset" time) to now (MCU real time).

- **Hourly record (B)**

- Hourly fuel rates for past 12 hours (service meter time).
- No record during key-off time.
- One step shift to the right for every one hour.
- Automatic deletion for 12 hours earlier data.
- All hourly records deletion by "Reset".

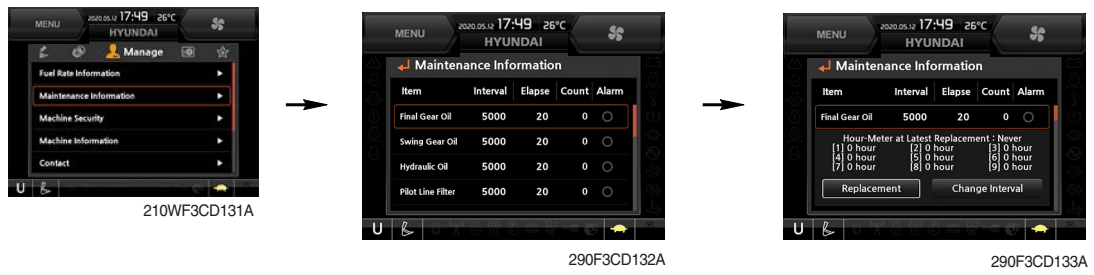
- **Daily record (C)**

- Daily fuel consumption for past seven days (MCU real time).
- No record during key-off time.
- One step shift to the right at 24:00 for every day.
- Automatic deletion for 7 days earlier data.
- All daily records deletion by "Reset".

- **Mode record (D)**

- Average fuel rate for each power mode/accel dial (at least 7) from "Reset" to now.
- No record during idle.
- All mode records deletion by "Reset".

## ② Maintenance information



- Alarm lamp ( ● ) is ON when oil or filter needs to be changed or replaced.
  - Replacement : The elapsed time will be reset to zero (0).
  - Change interval : The change or replace interval can be changed in the unit of 50 hours.
- ※ Refer to the maintenance chart for further information of maintenance interval.

### ③ Machine security



#### · ESL mode setting

- ESL : Engine Starting Limit
- ESL mode is designed to be a theft deterrent or will prevent the unauthorized operation of the machine.
- When you Enable the ESL mode, the password will be required when the starting switch is turned to the on position.

#### - Machine security

Disable : ESL function is disabled and password is not required to start engine.

Enable (always) : The password is required whenever the operator starts engine.

- Interval : The password is required when the operator starts engine first. But the operator can restart the engine within the interval time without inputting the password. The interval time can be set to a maximum 4 hours.

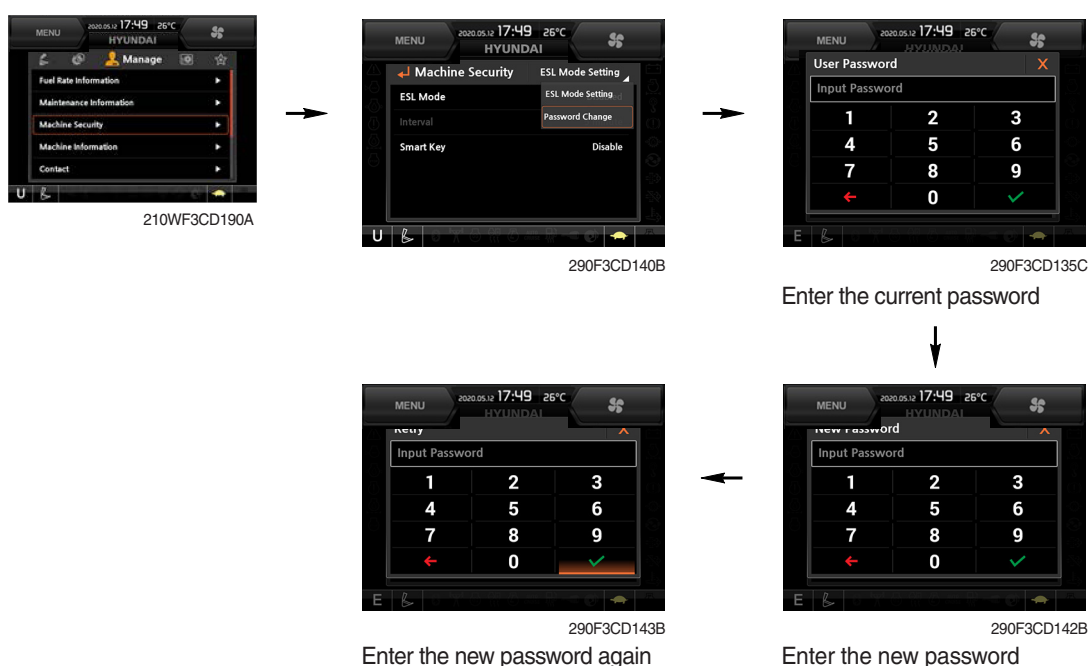
※ Default password : 00000 +

※ Password length : (5~10 digits) +

- Smart key (option) : Refer to next page.

#### · Password change

- The password is 5~10 digits.



※ Before first use, please set user password and owner password in advance for machine security.

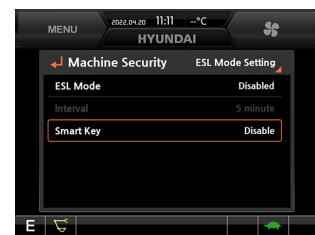
## - Smart key



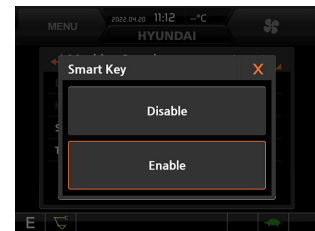
210WF3CD190A



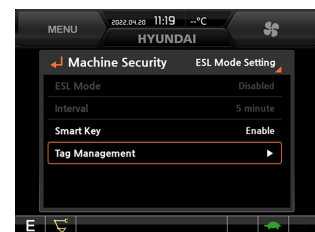
290F3CD135C



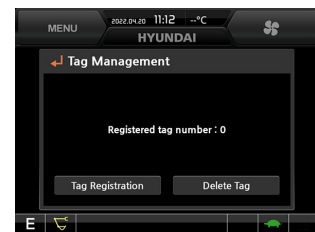
290F3CD001



290F3CD002

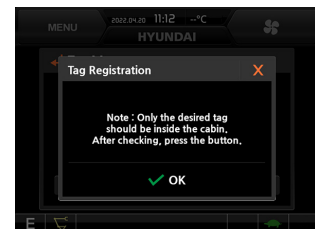


290F3CD003



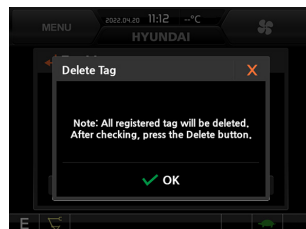
290F3CD004

Registering



290F3CD005

Deleting



290F3CD006

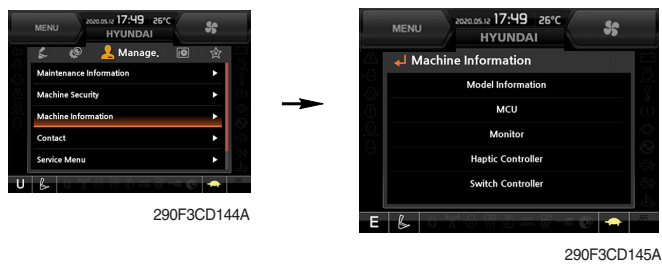
- Smart key is registered when equipped with optional smart key. If smart key is not inside of the cabin, authentication process fails and the password is needed.
- Tag management menu is activated when the Smart key menu is Enabled.  
You can register and delete the tags.

## - Tag management

- When registering a tag : Only the tag you want to register must be in the cabin.
- When deleting a tag : All registered tags are deleted.



#### ④ Machine Information



- This can confirm the identification of the model information (ECU), MCU, monitor, haptic controller, switch controller, RMCU, relay driver unit, FATC (air conditioner controller), AAVM (opt).

#### ⑤ Contact (A/S phone number)



Enter the new A/S phone number

#### ⑥ Service menu



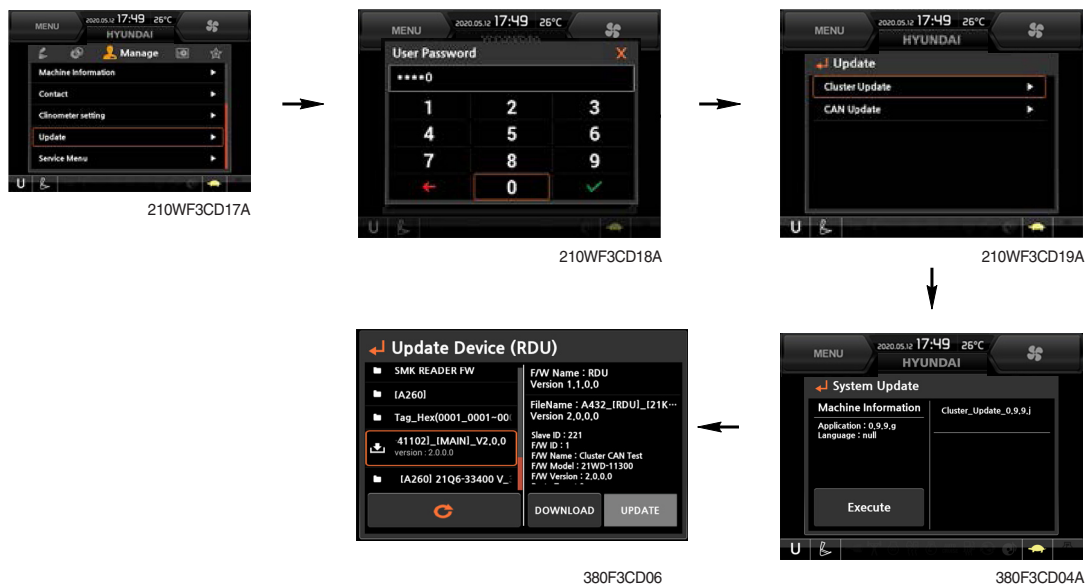
- Power shift (standard/option) : Power shift pressure can be set by option menu.
- Operating hours : Operating hours since the machine line out can be checked by this menu.
- Breaker mode pump acting (1 pump/2 pump)
- EPPR current level (attach flow EPPR 1 & 2, boom priority EPPR, attach relief pressure EPPR 1 & 2)
- Overload pressure : 100 ~ 350 bar

#### ⑦ Clinometer



- When the machine is on the flatland, if tap the "initialization", the values of X, Y reset "0".
- You can confirm tilt of machine in cluster's operating screen.

## ⑧ Update (cluster & ETC devices)



- ETC devices and cluster can be updated through CAN 2 network.
- Insert USB memory stick which includes program files, start download.

## (5) Display

### ① Display item



290F3CD154A



290F3CD155A



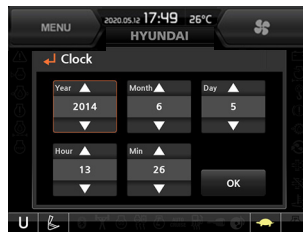
290F3CD156A

- The center display type of the LCD can be selected by this menu.
- The engine speed or each of the tripmeter (A,B,C) is displayed on the center display.

### ② Clock



290F3CD157A



290F3CD158A

- The first line's three spots "\*\*/\*\*/\*\*\*\*" represent Month/Day/Year each.
- The second line shows the current time. (0:00~23:59)

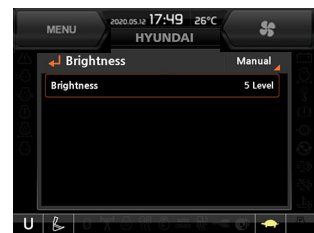
### ③ Brightness



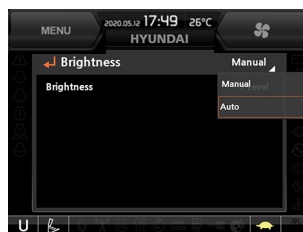
290F3CD159A



290F3CD160A



290F3CD139A



290F3CD141A



290F3CD191A



290F3CD192

- If "Auto" is chosen, brightness for day and night can be differently set up. Also by using the bar in lower side, users can define which time interval belongs to day and night. (in bar figure, white area represents night time while orange shows day time)

#### ④ Unit



- Temperature : °C ↔ °F
- Pressure : bar ↔ MPa ↔ kgf/cm<sup>2</sup>
- Volume : ℓ ↔ gal
- Flow : lpm ↔ gpm
- Distance : km ↔ mile
- Date format : yy/mm/dd ↔ mm/dd/yy ↔ dd-mm-yy

#### ⑤ Language



- User can select preferable language and all displays are changed the selected language.

## ⑥ Screen type



290F3CD165A



A Type (Default) 290F3CD166A



290F3CD156B



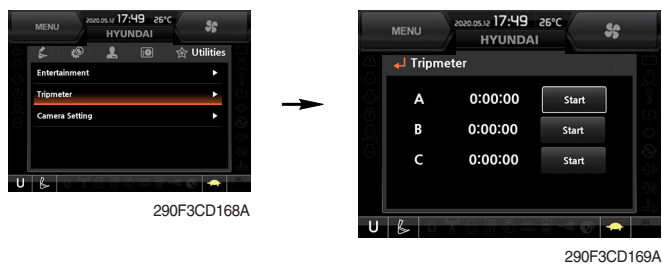
B Type (Option) 290F3CD194A



290F3CD167B

## (6) Utilities

### ① Tripmeter



- Maximum 3 kinds of tripmeters can be used at the same time.
- Each tripmeter can be turned on by choosing "Start" while it also can be turned off by choosing "Stop".
- If the tripmeter icon is activated in the operation screen, it can be controlled directly there.

### ② Camera setting

- If the rear camera is not installed on the machine, set disable.
- If the rear camera installed on the machine, set enable.



- In the operation screen, rear camera screen show up when ESC/CAM button is pushed.



#### ④ AAVM (All Around View Monitoring, option)

- The AAVM buttons of the cluster consist of ESC/CAM and AUTO IDLE/Buzzer stop.



##### - Escape button

- It will enter into the AAVM mode from the beginning screen if the AAVM is installed.
- While in the AAVM mode, select the ESC button to return to the beginning screen.



##### - Buzzer stop button

- In AAVM mode, it detects surrounding pedestrians or objects and the warning buzzer sounds.
- User can turn OFF the warning sound by pressing buzzer stop button.



- When the worker or pedestrian go to the green line (radius 5 m), an external danger area of equipping on the cluster screen, the warning buzzer sounds and it displays the blue rectangular box for the recognition of the worker and pedestrian. At this time, the operator should stop work immediately, and stop the buzzer by pressing the buzzer stop button. And then, please work after you check whether the danger factors are solved.



- When the worker or pedestrian go inside of red line (radius 3 m), an internal danger area of equipping on the cluster screen, the warning buzzer sounds and it displays the red rectangular box for the recognition of the worker and pedestrian. At this time, the operator should stop work immediately, and stop the buzzer by pressing the buzzer stop button. And then, please work after you check whether the danger factors are solved.

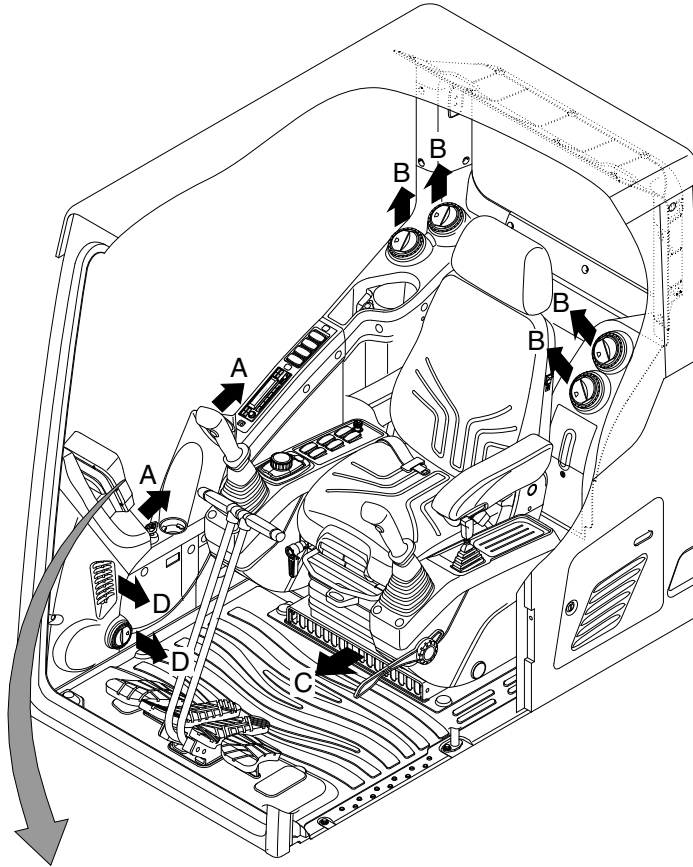
※ In AAVM mode, a touch screen of the LCD is available only. The multimodal dial of the haptic controller is not available.



## 7) AIR CONDITIONER AND HEATER



Full auto air conditioner and heater system automatically keeps the optimum condition in accordance with operator's temperature configuration sensing ambient and cabin inside temperature.

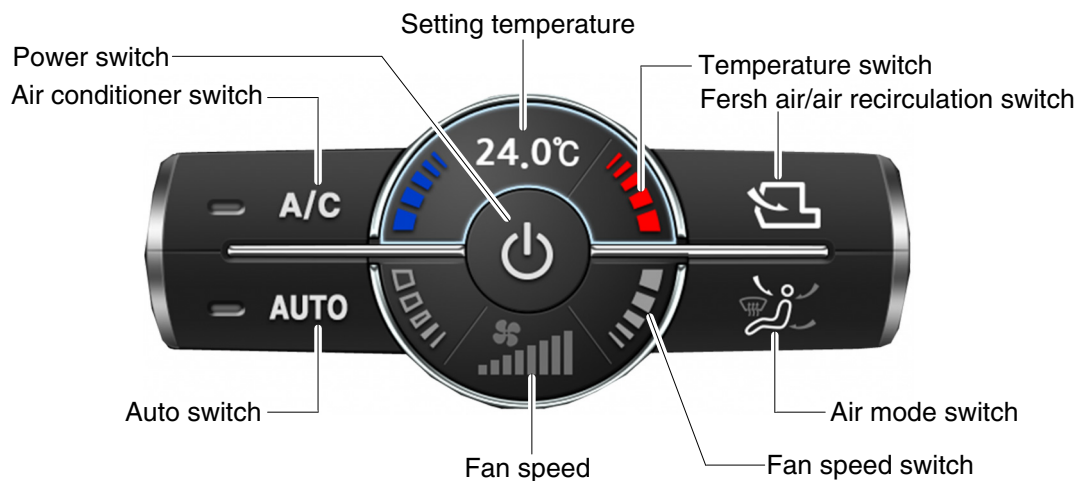
- Location of air flow ducts



Cluster LCD



Cluster :  or  
Haptic controller : 



※ Haptic controller : Refer to page 3-61.

140F3CD201A



### (1) Power switch



- ① This switch makes the system ON/OFF.  
Just before the power OFF, set values are stored.
- ② Default setting values

Function	Air conditioner	In/outlet	LCD	Temperature	Mode
Value	OFF	Inlet	OFF	Previous sw OFF	Previous sw OFF

### (2) Air conditioner switch



- ① This switch turns the compressor ON/OFF.
- ※ **Air conditioner operates to remove vapor and drains water through a drain hose. Water can be sprayed into the cab in case that the drain cock at the ending point of drain hose has a problem.**  
**In this case, exchange the drain cock.**

### (3) Auto switch



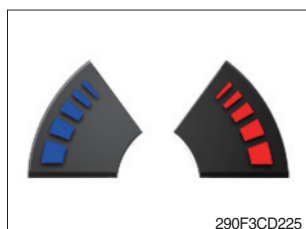
- ① Auto air conditioner and heater system automatically keeps the optimum condition in accordance with operator's temperature configuration sensing ambient and cabin inside temperature.

### (4) Setting temperature



- ① Display the temperature setting out.

### (5) Temperature switch

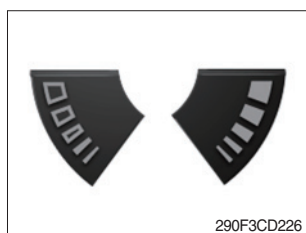


- ① Setting temperature indication  
· Lo (17°C), 17.5~31.5°C, Hi (32°C)
- ② Max cool and max warm beeps 5 times.
- ③ The max cool or the max warm position operates as following table.

Temperature	Compressor	Fan speed	In/outlet	Mode
Max cool	ON	Hi (8 step)	Recirculation	Face
Max warm	OFF	Hi (7 step)	Fresh	Def/Foot

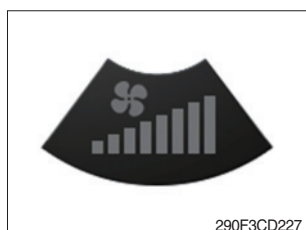
- ④ Temperature unit can be changed between celsius (°C) and fahrenheit (°F)
  - a. Default status (°C)
  - b. Push Up/Down temperature switch simultaneously more than 5 second displayed temperature unit change (°C → °F)

## (6) Fan speed switch



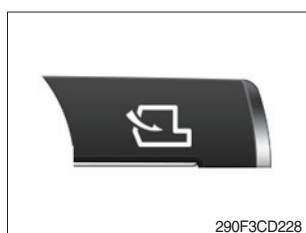
- ① Fan speed is controlled automatically by set temperature.
- ② This switch controls fan speed manually.
  - There are 8 up/down steps to control fan speed.
  - The maximum step or the minimum step beeps 5 times.

## (7) Fan speed



- ① Steps 1 through 8 to display the amount of wind.

## (8) Fresh air/air recirculation switch



- ① It is possible to change the air-inlet method.
  - a. **Fresh air** (🌬️)  
Inhaling air from the outside.
  - b. **Air recirculation** (🔄)  
It recycles the heated or cooled air to increase the energy efficiency.
    - ※ **Change air occasionally when using recirculation for a long time.**
    - ※ **Check out the fresh air filter and the recirculation filter periodically to keep a good efficiency.**

## (9) Air mode switch



- ① Operating this switch, it beeps and displays symbol of each mode in order. (Face → Face/Rear → Face/Rear/Foot → Foot → Def/Foot)

Mode switch		Face	Face/Rear	Face/Rear/Foot	Foot	Def/Foot
		👤	👤	👤	👤	👤
Outlet	A	●	●	●		
	B		●	●		
	C			●	●	●
	D					●

- ② When defroster mode operating, FRESH AIR/AIR RECIRCULATION switch turns to FRESH AIR mode and air conditioner switch turns ON.

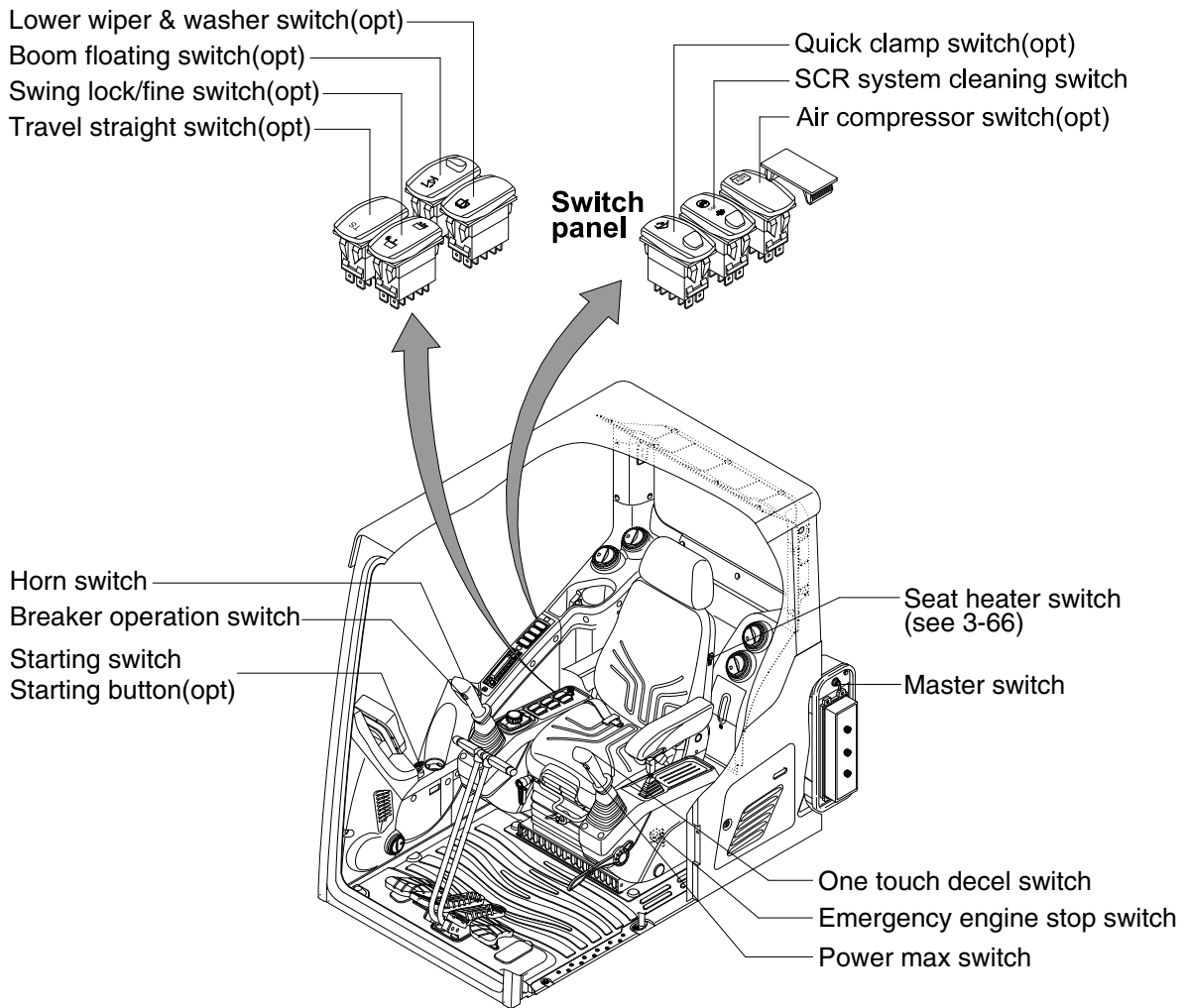
## 8) SELF DIAGNOSIS FUNCTION

(1) Diagnostic methods : Diagnostic information window, select

(2) Diagnostic indication (Displays fault)

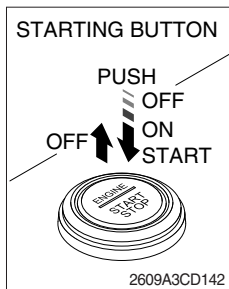
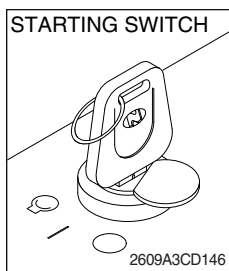
Fault code	Description	Fail safe function
F01	Ambient temperature sensor open	20°C alternate value control
F02	Ambient temperature sensor short	
F03	Cab inside temperature sensor open	25°C alternate value control
F04	Cab inside temperature sensor short	
F05	Evaporate temperature sensor open	0°C alternate value control
F06	Evaporate temperature sensor short	
F07	Null	-
F08	Null	-
F09	Mode 1 actuator open/short	The alternate value is face
F10	Mode 1 actuator drive circuit malfunction	If not, the alternate value is Def/Foot
F11	Intake actuator open/short	The alternate value is air recirculation
F12	Intake actuator drive circuit malfunction	The alternate fresh air
F13	Temperature actuator open/short	If opening amount is 0 %, the alternate value is 0 %
F14	Temperature actuator drive circuit malfunction	If not, the alternate value is 100 %
F15	Null	-
F16	Null	-

### 3. SWITCHES



140LC3CD02A

#### 1) STARTING SWITCH & STARTING BUTTON (OPT)



Starting button with smart key tag (opt)

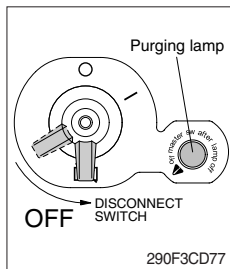
(1) There are three positions, OFF, ON and START.

- ○(OFF) : None of electrical circuits activate.
- | (ON) : All the systems of machine operate.
- Ⓚ(START) : Use when starting the engine.

Release key immediately after starting.

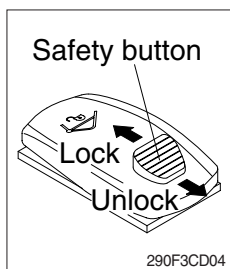
- ※ If you turn ON the starting switch in cold weather, the fuel warmer is automatically operated to heat the fuel by sensing the coolant temperature. Start the engine in 1~2 minutes after turning ON the starting switch. More time may take according to ambient temperature.
- ※ Key must be in the ON position with engine running to maintain electrical and hydraulic function and prevent serious machine damage.

## 2) MASTER SWITCH



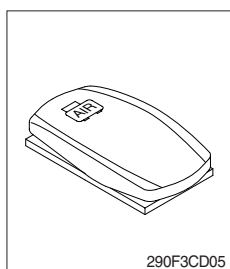
- (1) This switch is used to shut off the entire electrical system.
  - (2) I : The battery remains connected to the electrical system.  
O : The battery is disconnected to the electrical system.
- ※ **Never turn the master switch to O (OFF) with the engine running.**  
**Engine and electrical system damage could result.**
- ※ **Off the master switch after purging lamp OFF.**

## 3) QUICK CLAMP SWITCH (option)



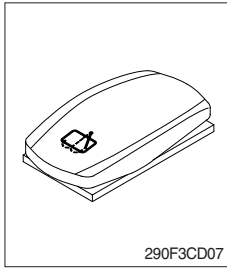
- (1) This switch is used to engage or disengage the moving hook on quick clamp.
- ※ **Refer to the page 8-6 for details.**

## 4) AIR COMPRESSOR SWITCH (option)



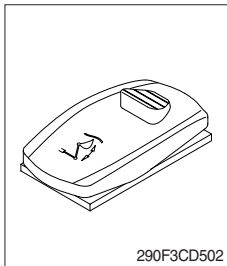
- (1) This switch is used to activate the air compressor.
- (2) The indicator lamp is turned on when operating the switch.

### 5) LOWER WIPER AND WASHER SWITCH (option)



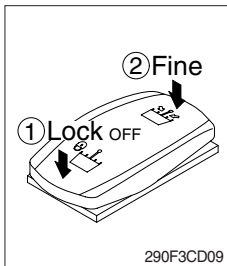
- (1) The washer liquid is sprayed and the wiper is operated only while pressing this switch.
- (2) The pilot lamp is turned ON when operating the switch.

### 6) BOOM FLOATING SWITCH (option)



- (1) This mode is used to smooth boom operation.
- (2) Rod and head of boom cylinder are connected to the tank at the same time. So boom can be moved by the ground shape though only arm operation.

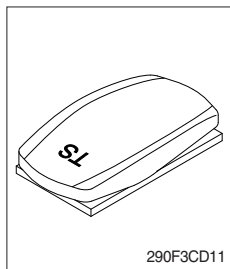
### 7) SWING LOCK / FINE SWITCH (option)



- (1) **OFF position**  
Normal operation.
- (2) **Lock position (①)**  
In this position, the swing parking brake is locked and swing control is not available by shut off the swing pilot pressure to the swing spool.
- (3) **Fine position (②)**
  - ① In this position, the swing parking brake is released.
  - ② Swing control improves during deceleration of a swing because the swing is allowed the drift instead of stopping abruptly.

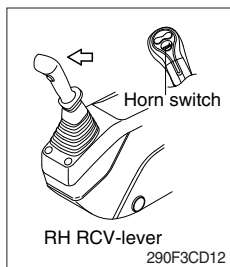
**▲ If the machine is operating on a slope with the switch in this position, swing motion may become uncontrollable which could result in property damage, personal injury or death.**  
Do not use this position when the machine is operating on a slope.

## 8) TRAVEL STRAIGHT SWITCH (option)



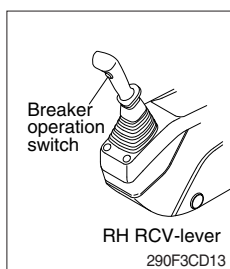
- (1) When the travel straight switch is in the ON position, the machine will travel straight by use of only the left pedal or the left lever.

## 9) HORN SWITCH



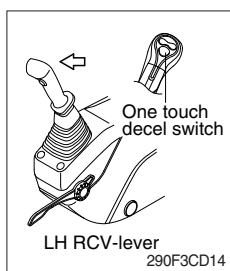
- (1) This switch is at the top of right side control lever.  
On pressing, the horn sounds.

## 10) BREAKER OPERATION SWITCH



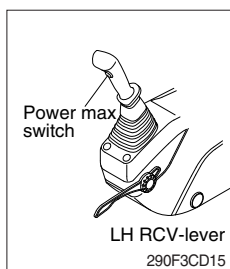
- (1) On pressing this switch, the breaker operates only when the breaker operation mode is selected.

## 11) ONE TOUCH DECEL SWITCH



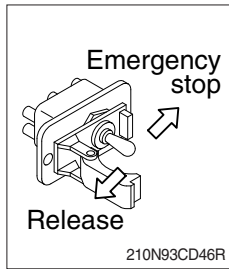
- (1) This switch is used to actuate the deceleration function quickly.
- (2) The engine speed is increased to previous setting value by pressing the switch again.
- (3) One touch decel function is available only when the auto idle pilot lamp is turned OFF.

## 12) POWER MAX SWITCH



- (1) This switch activate power max function.  
When this switch is kept pressed, hydraulic power of work equipment will be increased to approx 110 percent during 8 seconds.
  - (2) After 8 seconds, function is cancelled automatically even the switch keeps pressed.
- ※ **Do not use for craning purposes.**

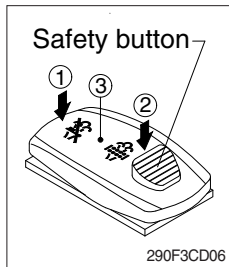
### 13) EMERGENCY ENGINE STOP SWITCH



(1) This switch is used to emergency stop the engine.

※ **Be sure to keep the emergency switch on the release position when restart the engine.**

### 14) SCR (selective catalytic reduction) SYSTEM CLEANING SWITCH



(1) This switch is used to select the SCR system cleaning.

#### (2) Inhibit position (①)

- ① The inhibit position disallows any automatic or manual SCR system cleaning.
- ② This may be used by operator to prevent SCR system cleaning when the machine is operating in a hazardous environment is concerned about high temperature.
- ③ It is strongly recommended that this position is only activated when high temperatures may cause a hazardous condition.

#### (3) Auto position (③)

This position will initiate a automatic SCR system cleaning.

#### (4) Manual position (②)

- ① This position will only initiate a manual SCR system cleaning when the machine is in non-mission condition, engine must run at low idle speed and SCR system levels are high enough to allow cleaning.
- ② HEST lamp will be illuminated during the entire SCR system cleaning.

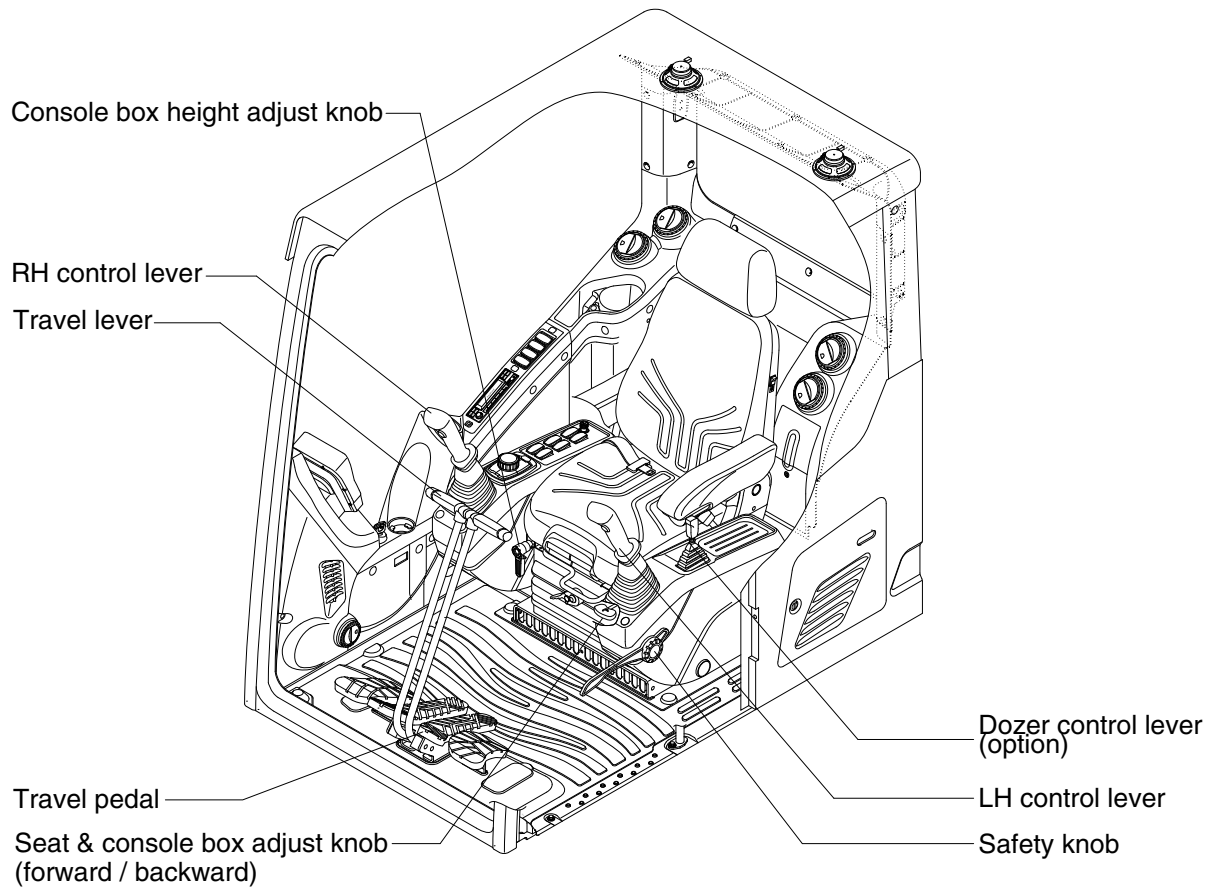
※ **Refer to the page 3-9-2 for details.**

※ **This switch can be move to the manual position (②) only when the safety button is pulled to backward.**

※ **Also, this switch return to the auto position when released the manual position (②).**

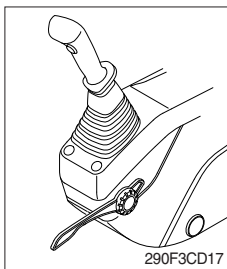


## 4. LEVERS AND PEDALS



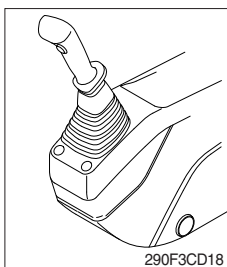
140F3CD16

### 1) LH CONTROL LEVER



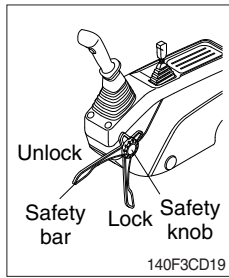
- (1) This joystick is used to control the swing and the arm.
- (2) Refer to operation of working device in chapter 4 for details.

### 2) RH CONTROL LEVER



- (1) This joystick is used to control the boom and the bucket.
- (2) Refer to operation of working device in chapter 4 for details.

### 3) SAFETY KNOB



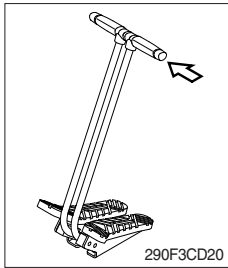
(1) All control levers and pedals are disabled from operation by locating the safety knob to the LOCK position as shown.

※ **Be sure to turn the safety knob to the LOCK position when entering or leaving the operators seat/cabin.**

(2) The machine is operational by turning the safety knob to the UNLOCK position.

※ **Do not use the safety bar for handle when getting on or off the machine.**

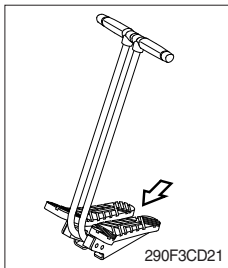
### 4) TRAVEL LEVER



(1) This lever is mounted on travel pedal and used for traveling by hand. The operation principle is same as the travel pedal.

(2) Refer to traveling of the machine in chapter 4 for details.

### 5) TRAVEL PEDAL

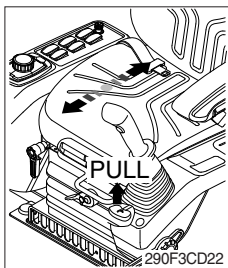


(1) This pedal is used to move the machine forward or backward.

(2) If left side pedal is pressed, left track will move.  
If right side pedal is pressed, right track will move.

(3) Refer to traveling of machine in chapter 4 for details.

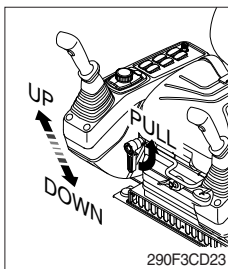
### 6) SEAT AND CONSOLE BOX ADJUST KNOB (forward/backward)



(1) This knob is used to move the seat and console box to fit the contours of the operator's body.

(2) Pull the knob to adjust forward or backward over 150 mm (5.9").

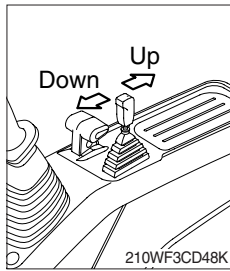
### 7) CONSOLE BOX (CONTROL LEVER) HEIGHT ADJUST KNOB



(1) This knob is used to move the LH and RH control levers to fit the contours of the operator's body.

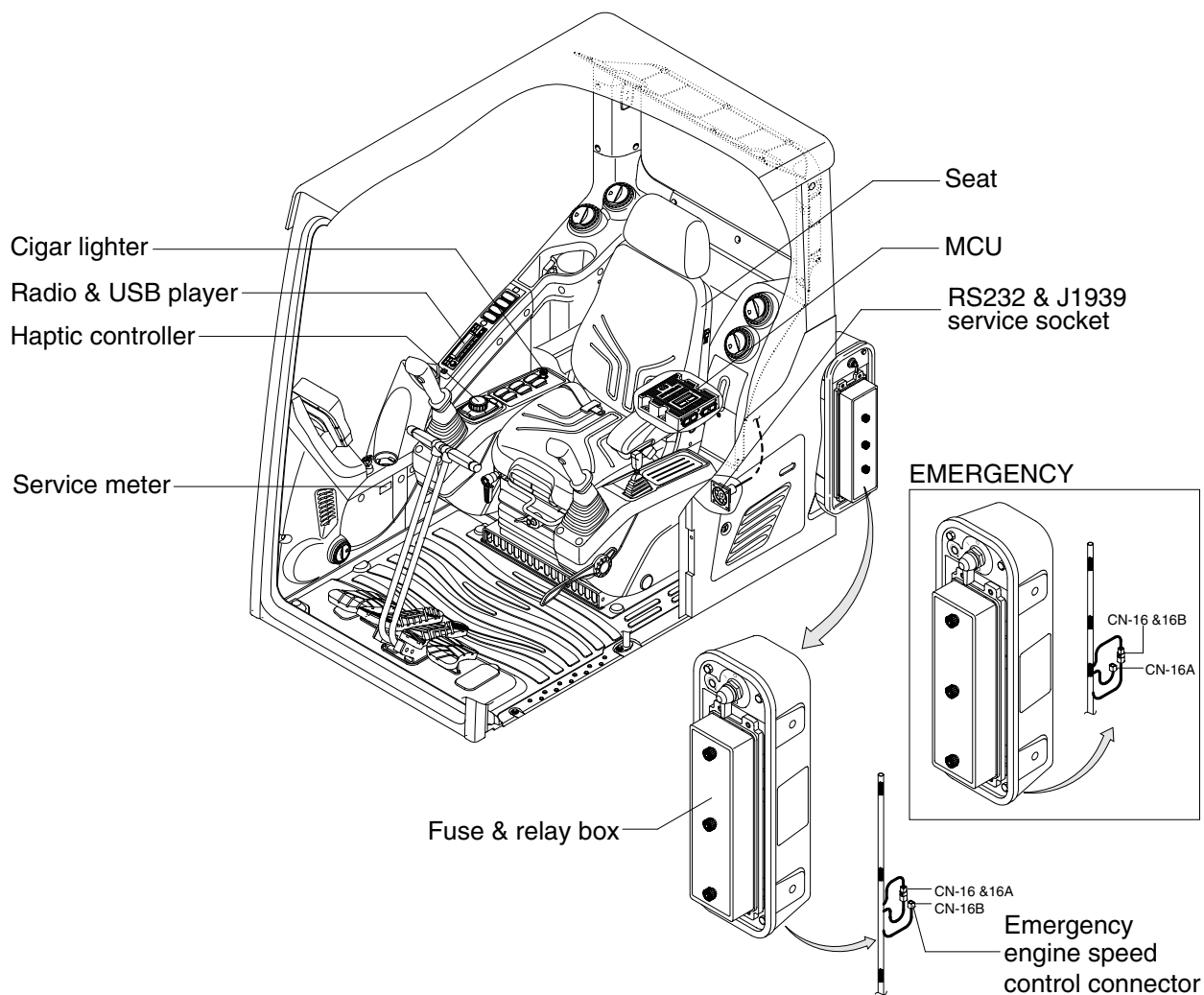
(2) The control levers can be moved upward and downward over 80 mm (2.4").

## 8) DOZER CONTROL LEVER (option)



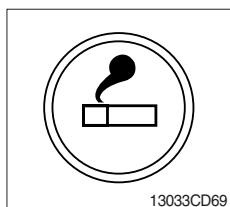
- (1) This lever is used to operate the dozer blade.
- (2) If the lever is pushed forward, the dozer blade will be going down.  
And the lever is pulled back, the dozer blade will be going up.

## 5. OTHERS



140F3CD24

### 1) CIGAR LIGHTER



- (1) This can be used when the engine starting switch is ON.
- (2) The lighter can be used when it springs out in a short while after being pressed down.

#### ※ Service socket

**Use cigar lighter socket when you need emergency power.  
Do not use the lighter exceeding 24 V, 100 W.**


















## 2) RADIO AND USB PLAYER

### ■ WITH BLUETOOTH



9403CD100

### ■ FRONT PANEL PRESENTATION

















- |   |   |
|---|---|
| <p>1  ..... Power ON/OFF,<br/>Volume UP/DOWN button</p> <p>2  ..... Manual UP/DOWN Tuning,<br/>File search, SEL button</p> <p>3  ..... Mode button,<br/>Audio mute button</p> <p>4  ..... Call &amp; Pair button</p> <p>5  ..... Call end button</p> <p>6  ..... Station preset 1<br/>DIS ..... Display button</p> <p>7  ..... Station preset 2</p> <p>8  ..... Station preset 3<br/>RPT ..... Repeat play button</p> <p>9  ..... Station preset 4<br/>RDM ..... Random play button</p> | <p>10  ..... Station preset 5<br/>DIR- ..... Directory down button</p> <p>11  ..... Station preset 6<br/>DIR+ ..... Directory up button</p> <p>12  ..... Scan play button (SCAN)<br/>Best station memory (BSM) button</p> <p>13  ..... Auto tune up, Seek up button</p> <p>14  ..... Auto tune down, Track down button</p> <p>15  ..... USB connector</p> <p>16  ..... AUX IN Jack</p> <p>17  ..... MIC hole</p> |
|---|---|

## ■ WITHOUT BLUETOOTH



9403CD101

## ■ FRONT PANEL PRESENTATION

- |  |   |
|--|---|
| <p>1  ..... Power ON/OFF,<br/>Volume UP/DOWN button</p> <p>2  ..... Manual UP/DOWN Tuning,<br/>File search, SEL button</p> <p>3  ..... Mode button,<br/>Audio mute button</p> <p>4  ..... Radio seek up button</p> <p>5  ..... Radio seek down button</p> <p>6  ..... Station preset 1<br/>DIS ..... Display button</p> <p>7  ..... Station preset 2</p> <p>8  ..... Station preset 3<br/>RPT ..... Repeat play button</p> <p>9  ..... Station preset 4<br/>RDM ..... Random play button</p> | <p>10  ..... Station preset 5<br/>DIR- ..... Directory down button</p> <p>11  ..... Station preset 6<br/>DIR+ ..... Directory up button</p> <p>12  ..... Scan play button (SCAN)<br/>Best station memory (BSM) button</p> <p>13  ..... Track up button</p> <p>14  ..... Track down button</p> <p>15  ..... USB connector</p> <p>16  ..... AUX IN Jack</p> |
|--|---|

## ■GENERAL

### (1) Power and volume button



#### ① Power ON / OFF button

Press power button (1) to turn the unit on or off.

#### ② Volume UP/DOWN control knob

Turn VOL knob (1) right to increase the volume level.

Turn VOL knob (1) left to decrease the volume.

After 5 seconds the display will return to the previous display mode.

#### ③ Initial volume level set up

I-VOL is the volume level the unit will play at when next turned on.

To adjust the I-VOL level, press and hold VOL button (1) for longer than 2 seconds. The current volume level displays on the display panel.

Then turn button (1) right or left to set the volume level as the I-VOL level.

#### ④ Clock ON/OFF control

The CLOCK was default at off status. To turn CLOCK ON, press and hold VOL button (1) for longer than 2 seconds to display I-VOL, then short press VOL again, turn VOL knob while CLOCK OFF display, then the CLOCK ON will be displayed.

※ Due to time tolerance, the clock display on the Audio unit might have little difference.

#### ⑤ Clock adjustment

With CLOCK ON selected, press VOL knob again after CLOCK ON display, the hour will blink, turn VOL knob right or left to adjust hour.

Simply press VOL again, the minute will blink, turn VOL knob to adjust minute. Then press VOL again to confirm the clock once finished.

## (2) Menu Selection



- ① This button can adjust the sound effect and other things.

Each time you press this button (2), LCD displays as follows :

BAS → TREB → BAL L=R → FAD F=R → EQ → LOUD ON →  
BEEP 2ND

On each setting, the level can be controlled by turning TUNE knob (2). When the last adjustment is made, after 5 seconds, the display will automatically return to the previous display mode.

### ② Bass control

To adjust the bass tone level, first select the bass mode by pressing SEL button (2) repeatedly until BASS appears on the display panel. Then turn knob (2) right or left within 5 seconds to adjust the bass level as desired. The bass level will be shown on the display panel from a minimum of BASS-7 to a maximum of BASS+7.

### ③ Treble control

To adjust the treble tone level, first select the treble mode by pressing SEL button (2) repeatedly until TREB appears on the display panel. Then turn knob (2) right or left within 5 seconds to adjust the treble level as desired. The treble level will be shown on the display panel from a minimum of TREB -7 to a maximum of TREB +7.

### ④ Balance control

To adjust the left-right speaker balance, first select the balance mode by pressing SEL button (2) repeatedly until BAL indication appears on the display panel. Then turn knob (2) right or left within 5 seconds to adjust the balance as desired. The balance position will be shown by the bars on the display panel from BAL 10R (full right) to BAL 10L (full left).

### ⑤ Fader control

To adjust the front-rear speaker balance, first select the fader mode by pressing SEL button (2) repeatedly until FADER indication appears on the display panel. Then turn knob (2) right or left within 5 seconds to adjust the front-rear speaker level as desired. The fader position will be shown by the bars on the display panel from FAD 10F (full front) to FAD 10R (full rear).

### ⑥ EQ control

You can select an equalizer curve for 4 music types (CLASSIC, POP, ROCK, JAZZ). Press button (2) until EQ is displayed, then turn knob (2) right or left to select the desired equalizer curve. Each time you turn the knob, LCD displays as follows :

EQ OFF → CLASSIC → POP → ROCK → JAZZ

※ When the EQ mode is activated, the BASS and TREBLE modes are not displayed.



#### ⑦ Loud control

When listening to music at low volume levels, this feature will boost the bass and treble response. This action will compensate for the reduction in bass and treble performance experienced at low volume.

To select the loudness feature, press button (2) until LOUD is displayed, then turn knob (2) right or left to activate or deactivate loudness.

#### ⑧ Beep control

To adjust the BEEP mode, first select the BEEP mode by pressing button (2) repeatedly until BEEP indication appears on the display panel. Then turn knob (2) left or right within 5 seconds to select BEEP 2ND, BEEP OFF or BEEP ON.

- BEEP 2ND : You will only hear the beep sound when the buttons are held down for more than 2 seconds.
- BEEP OFF : You can not hear the sound beep when you press the buttons.
- BEEP ON : You can hear the beep sound each time you press the buttons.

#### (3) Mute control

- ① Press and hold MUTE button (3) for over 2 seconds to mute sound output and MUTE ON will blink on the LCD. Press the button again to cancel MUTE function and resume to normal playing mode.

#### (4) Mode selection

- ① Repeat press MODE button (3) to switch between FM1, FM2, AM, USB, AUX, BT MUSIC.
- ※ If there is no USB, AUX, Bluetooth Phone connected, it would not display USB, AUX, BT when you press button (3).

## ■ RADIO

### (1) Mode button



- ① Repeat press MODE button to select FM1, FM2 or AM.

### (2) Manual tuning button



- ① To manually tune to a radio station, simply turn encoder TUNE (2) left or right to increase or decrease the radio frequency.

### (3) Auto tuning button



- ① To automatically select a radio station, simply press Seek up or Track down button.



### (4) Station preset button



- ① In radio mode, pressing buttons (6) to (11) will recall the radio stations that are memorized. To store desired stations into any of the 6 preset memories, in either the AM or FM bands, use the following procedure :
  - a. Select the desired station.
  - b. Press and hold one of the preset buttons for more than 2 seconds to store the current station into preset memory. Six stations can be memorized on each of FM1, FM2, and AM.

#### (5) Preset scan (PS) / Best station memory (BSM) button



① Press BSM button (12) momentarily to scan the 6 preset stations stored in the selected band. When you hear your desired station, press it again to listen to it.

Press BSM button (12) for longer than 2 seconds to activate the Best Station Memory feature which will automatically scan and enter each station into memory.

※ **If you have already set the preset memories to your favorite stations, activating the BSM tuning feature will erase those stations and enter into the new ones. This BSM feature is most useful when travelling in a new area where you are not familiar with the local stations.**

## ■USB PLAYER

### (1) USB playback



- ① The unit was equipped with a front USB jack and also a rear USB Jack.

With a USB device plugged in the front USB jack, it will be detected as front USB mode. And with a USB device plugged in the rear USB jack, it will be detected as rear USB. To get to a USB mode, press MODE (3) button momentarily or insert the USB device in front or rear USB jack.

※ If no mp3 or wma files in USB device, it will convert to the previous mode after display NO FILE.

### (2) Track Up / Down button



- ① Press SEEK up (13) or TRACK down (14) to select the next or previous track. Press and hold the buttons to advance the track rapidly in the forward or backward direction.



### (3) MP3 directory / File searching



- ① Button (2) is used to select a particular directory and file in the device. Turn button (2) right or left to display the available directories. Press button (2) momentarily when the desired directory is displayed, then turn button (2) right or left again to display the tracks in that directory. Press button (2) to begin playback when the desired file is displayed.

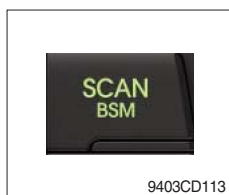
### (4) Directory Up / Down button



- ① During MP3/WMA playback, simply press DIR- button (10) to select the previous directory (if available in the device); simply press DIR+ button (11) to select the next directory (if available in the device).

※ If the USB device does not contain directories, it would play MP3/WMA tracks at 10- file when you press DIR- button (10), and play MP3/WMA tracks at 10+ file when you press DIR+ (11) button.

#### (5) Track Scan Play (SCAN) button



- SCAN playback : Simply press SCAN (12) button to play the first 10 seconds of each track.
- SCAN folder : Press and hold SCAN button for longer than 2 seconds to scan play the tracks in current folder.
- SCAN off : Simply press it again to cancel SCAN feature.

#### (6) Track Repeat Play (RPT) button



- REPEAT playback : Simply press RPT (8) button to play current track repeatedly.
- REPEAT folder : Press and hold RPT for longer than 2 seconds to repeat play the tracks in current folder.
- REPEAT off : Simply press it again to cancel REPEAT feature.

#### (7) Track Random Play (RDM) button



- RANDOM playback : Simply press RDM (9) button to play the tracks in the device in a random sequence.
- RANDOM folder : Press and hold RDM button for longer than 2 seconds to random play the tracks in current folder.
- RANDOM off : Simply press it again to cancel RANDOM feature.

#### (8) ID3 v2 (DISP)



- ① While a MP3 file is playing, press DISP button (6) to display ID3 information. Repeat push DISP button (6) to show directory name / file name and album name / performer / title.

※ If the MP3 disc does not have any ID3 information, it will show NO ID3.

#### \* USB Information and Notice

- Playback FILE SYSTEM and condition allowance.
  - FAT, FAT12, FAT16 and FAT32 in the file system.
  - V1.1, V2.2 and V2.3 in the TAG (ID3) version.
- Display up to 32 characters in the LCD display.
- No support any of MULTI-CAED Reader.
- No high speed playback but only playing with normal full speed.

※ DRM files in the USB may cause malfunction to playback in the radio unit.

※ The temperature below -10 Celsius, the audio unit with USB hook up would be affected to play well.

## ■AUX OPERATION

It is possible to connect your portable media player to the audio system for playback of the audio tracks via the cab speakers.

To get the best results when connecting the portable media to the audio system, follow these steps :

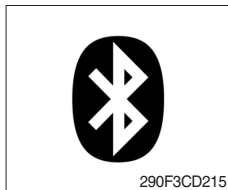
- Use a 3.5 mm stereo plug cable to connect the media player headphone socket at each end as follows.
- Adjust the portable media player to approximately 3/4 volume and start playback.
- Press the MODE button (3) on the audio unit to change into AUX mode.
- The volume and tone can now be adjusted on the audio unit to the desired level.

- ※ The audio quality of your media player and the audio tracks on it may not be of the same sound quality as the audio system is CD Player.
- ※ If the sound of the media player is too low compared with the radio or CD, increase the volume of the player.
- ※ If the sound of the media player is too loud and/or distorted, decrease the volume of the player.
- ※ When in AUX mode, only the Volume, Bass, Treble, EQ and Mode functions of the audio unit can be used.

## ■BLUETOOTH (if equipped)

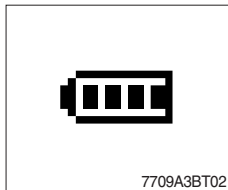
### (1) Using a bluetooth wireless connection

- ① Your audio unit supports bluetooth wireless technology. You can set up a wireless link with bluetooth cellular phone.
  - ② Keep PAIRING the cellular phone with audio unit in a few minutes as the phone are being switched on well enough.
- ※ Since this audio unit is on standby to connect with your cellular phone via bluetooth wireless technology, using this audio unit without running the engine can result battery drainage.
  - ※ This audio unit phone call reception is on standby when ignition switch is set to ACC OFF or ON.
  - ※ The line-of-sight distance between this audio unit and your cellular phone must be 10 meters or less for sending and receiving voice and data via bluetooth wireless technology. However the transmission distance may become shorter than the estimated distance depending on the environment in use.
  - ※ Digital Noise & Echo suppression system provides the best sound clarity with little or no distortion (Echo & side tone will happen depending on cellular phone or service network).
  - ※ To ensure the quality of calling, you should select a proper bluetooth VR level. This audio unit has already set with the best bluetooth VR level.



#### ③ Bluetooth icon

It will blink while establishing the bluetooth pairing.  
It will light after a bluetooth device connected.



#### ④ Battery icon

It indicates the battery status of the connected bluetooth device.



#### ⑤ Single strength icon

It indicates the signal strength of the connected bluetooth device.

## (2) Pairing in hands free modes



- ① Press and hold CALL button (4) for 2 seconds until you hear beep sound, then appears PAIR STR on the display.
- ② For the next procedure, go to cellular phone pairing mode.
- ③ If it is in pairing status with audio unit and cellular phone, PAIRING will show on the display.
- ④ If you want to exit pairing mode, press CALL END button (5) briefly while pairing, then it will show PAIR CLR on the display.
- ⑤ Bluetooth Icon and PAIR OK appear on the display when pairing is successful.

## (3) Cellular phone pairing mode

- ① Browse your cellular phone menu and find the connectivity or bluetooth connection section.
  - ② Select search for a new handsfree device function and allow the phone to find the mobile.
  - ③ HYUNDAI should appear on your cellular phone screen.
  - ④ Press connect menu among the handsfree option on your cellular phone.
  - ⑤ The cellular phone should prompt for a pin code. Insert the pin code 1234.
  - ⑥ The cellular phone should confirm that it has established a new paired connection.
  - ⑦ Close the menu. The pairing is now completed. It appears PAIR FAIL on the display for 3 seconds.
- ※ Each cellular phone type has distinct phone menu so you may need to refer to your manufactures instruction for the correct procedure on how to connect a new bluetooth device.
  - ※ Please retry to the pairing instruction if HYUNDAI does not appear on the cellular phone screen.
  - ※ Please select authorized, if there is authorized menu in the menu of bluetooth connection in your cellular phone.
  - ※ Once the bluetooth pairing is completed between your cellular pone and this audio unit, the both units will be automatically recognized on its paring and when you turn on the key in your car even though this audio unit is turned off.
  - ※ This audio unit can store up to 6 phones pairings. If the memory is full, the first stored paired phone will be deleted.
  - ※ The connecting priority will be given to the last connected cellular phone.
  - ※ If you want to change the connecting priority, try to connect this audio unit from the cellular phone.



#### (4) Bluetooth connection and disconnection

- ① When established bluetooth connection between this audio unit and the cellular phone, bluetooth icon on the display appears and then the display shows HF/AV CONN when handsfree & AV profile connected.



- ② To disconnect bluetooth link  
Press and hold CALL END button (4) for 2 seconds, it shows DIS CON and disappears bluetooth icon on the display.



- ③ To disconnect bluetooth link  
Press CALL button (3) briefly, it blinks bluetooth icon on the display while bluetooth is being connected. If the connection is completed, it appears bluetooth icon on the display.

- ※ When your cellular phone battery is at low charge, the bluetooth connection may occasionally be lost. To maintain good connectivity ensure that your phone battery is adequately charged.
- ※ In case of failure of bluetooth pairing :
  - Delete item in paired list on your phone.
  - Reset both phone by power off/on and the audio unit by ACC off/on.
- ※ Connecting priority of handsfree profile is higher than headset profile.
- ※ The headset mode does not support caller ID, reject call and call Transfer.

#### (5) Using the audio unit as a handsfree device

- ① When the audio unit is ringing, it shows CALL and follows with the phone number \*\*\*\*\* on the display.



- ② To accept call  
Press CALL button (4), it appears ANSWER CALL and follows TALKING on the display.
  - ③ To end call  
To end call, press CALL END button (5), it appears REJECT on the display.
- ※ If reject call is activated in your phone, then your cellular phone does not support reject call function.

### (6) Audio transfer between the audio unit and phone

The audio transfer function is for switching the call from the audio unit to the cellular phone for private conversation.



① Press CALL button (4) briefly during conversation, it appears CALL TRANS on the display. To switch back to the audio unit, press button (4) briefly during private conversation, then it appears CALL TRANS on the display again.

※ This function will be a cause of disconnection of bluetooth link in some nokia phones, but you do not worry just press button (4) during private conversation, then switch back to the audio unit automatically.

※ The quality of calling between cellular phone and audio unit is better than calling between one audio unit and another one.

### (7) Last call number dialing



① Press CALL button (4) briefly, it appears CALL TO, then simply press CALL button once again, it would make the last call with phone number display on LCD.

If Reject call is activated in your phone, then your cellular phone does not support Reject Call function.

※ If you are using SAMSUNG phone, then you may need to press once more send button. First press button shows phone contact list in your phone, then second press make the last call.

### (8) To make a call by cellular phone

The audio transfer function is for switching the call from the audio unit to the cellular phone for private conversation.

- ① The audio unit activated automatically when you make a call by cellular phone.
- ② When you make a call processing by cellular phone, it shows CALLING on the display.
- ③ When you receive a call, the phone number \*\*\*\*\* appears on the display.

### **(9) Using the audio unit as bluetooth music**

The audio unit supports A2DP (Audio Advanced Distribution Profile) and AVRCP (Audio Video Remote Control Profile), and both profiles are available to listen music at the audio unit via cellular phone which is supporting the two profiles above.

- ① To play music, search the menu on your cellular phone as below :  
i.e : Menu → File manager → Music → Option → Play via bluetooth.  
It appears BT MP3 on the display.
  - ② During BT MP3 playing, you could select the previous or next track by pressing SEEK up or TRACK down button on audio unit or operate via your cellular phone.
  - ③ To stop music, press button (5) briefly and it will automatically switch into the previous mode.
  - ④ To resume music playing, press the play button on your cellular phone.
- ※ This function maybe different depends on cellular phone. Please follow the cellular phone menu.  
Some kinds of phone need to pair once more for bluetooth MP3 connection.
- ※ This function will be caused to disconnect A2DP, AVRCP depends on cellular phone.
- ※ Information about songs (e.g.: the elapsed playing time, song title, song index, etc.) cannot be displayed on this audio unit.

## ■ RESET AND PRECAUTIONS

### (1) Reset function

Interfere noise or abnormal compressed files in the MP3 disc or USB instrument may cause extraordinary operation (or unit frozen/locking up). It's strongly recommended to use appropriate USB storage not cause any malfunction to the audio unit. In the unlikely event that the player fails to operate correctly, try out to reset unit by any of following two methods.

- ① press and hold   simultaneously for about 5 seconds. (without Bluetooth)

Press and hold   simultaneously for about 5 seconds. (with Bluetooth)

- ② Take out the fuse for the audio system in the vehicle once and then plug again.

※ It will be necessary to re-enter the radio preset memories as these will have been erased when the microprocessor was reset.

After resetting the player, ensure all functions are operation correctly.

### (2) Precautions

When the inside of the car is very cold and the player is used soon after switching on the heater, moisture may form on the disc or the optical parts of the player and proper playback may not be possible.

If moisture forms on the optical parts of the player, do not use the player for about one hour. The condensation will disappear naturally allowing normal operation.

- ① Operation voltage : 9~32 volts DC, negative
- ② Output power : 40 watts maximum (20 watts x 2 channels)
- ③ Tuning range

Area	Band	Frequency range	Step
USA	FM	87.5~107.9 MHZ	200K
	AM	530~1710 KHZ	10K
EUROPE	FM	87.5~108.0 MHZ	50K
	AM	522~1620 KHZ	9K
ASIA	FM	87.5~108.0 MHZ	100K
	AM	531~1602 KHZ	9K
LATIN	FM	87.5~107.9 MHZ	100K
	AM	530~1710 KHZ	10K

#### ● AREA Selection :

- To select an area, press and hold related buttons at FM1 band for about 3 seconds.
- USA Area: Press and hold mode + 1DIS buttons for 3 seconds
- EUROPE Area: Press and hold mode + 2 buttons for 3 seconds
- ASIA Area: Press and hold mode + 3RPT buttons for 3 seconds
- LATIN Area: Press and hold mode + 4RDM buttons for 3 seconds.

- ④ USB version : USB 1.1

- ⑤ Bluetooth version : V2.1

- ⑥ Bluetooth supported profile :

- A2DP : Advanced Audio Distribution Profile
- AVRCP : Audio/Video Remote Control Profile
- HFP : Hands-Free Profile

### 3) HAPTIC CONTROLLER

The haptic controller consists of buttons, multimodal dial and USB port.



290F3CD173

#### (1) Cluster button



290F3CD174

- ① When you push this button, haptic controller execute cluster interlocked mode.
- ② In cluster interlocked mode, if you push the cluster button, the haptic controller return to previous mode.
- ③ Cluster interlocked mode ON : Blue lamp is turn ON  
Cluster interlocked mode OFF : Blue lamp is turn OFF

#### (2) Air conditioner button



290F3CD175

- ① When you push this button, air conditioner system is operated.
- ② Determines whether to perform a cooling function of air conditioner.
  - Blue lamp ON : Air conditioner operation
  - Amber lamp ON : Fan only

#### (3) Set button



290F3CD176

- ① When you push this button, the haptic controller executes air conditioner mode and displays air conditioner control mode in cluster.
- ② Air conditioner control mode will be disappear when you push SET button again within 10 seconds or when you do not touch anything more than 10 seconds.

#### (4) OFF button



290F3CD177

- ① Only while air conditioner system is operating you can use this button.
- ② This button is only for air conditioner system off.

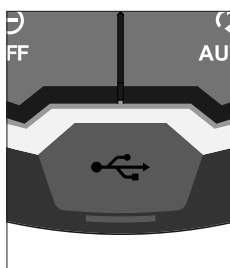
#### (5) Auto button



290F3CD178

- ① This button controls air conditioner ON/OFF.
- ※ Refer to the page 3-33 for the auto switch of the air conditioner.

#### (6) USB port



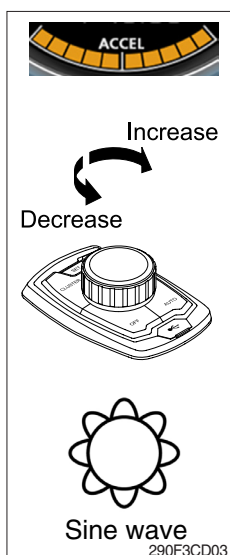
290F3CD179

- ① This port updates firmware using a dedicated cable.
- ② Haptic controller has built-in charging circuit supply max 500 mA current.

#### (7) Multimodal dial

- Cluster interlocked mode OFF

##### ① Acceleration mode

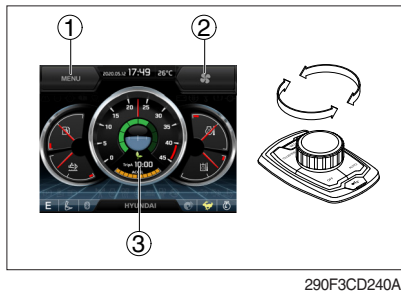


290F3CD03

- There are 10 dial setting.
- Setting 1 is low idle and setting 10 is high idle.
  - By rotating the dial to right : Engine speed increases
  - By rotating the dial to left : Engine speed decreases
- Dial operating pattern is sine wave torque.

## - Cluster interlocked mode ON

### ① Cluster main menu

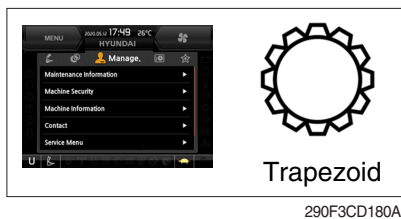


- You can select the quick menu by rotating the dial as below.



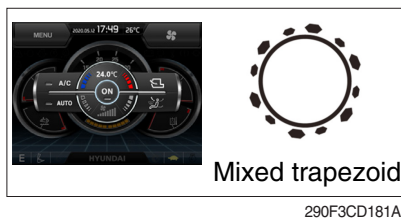
- CW rotation : move to right direction
- CCW rotation : move to left direction

### ② Cluster menu move

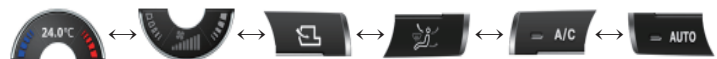


- You can move up and down of the cluster sub menu.
- Dial operating pattern is continuous rotation trapezoid torque.

### ③ Air conditioner menu



- You can move the menu of the air conditioner control mode.



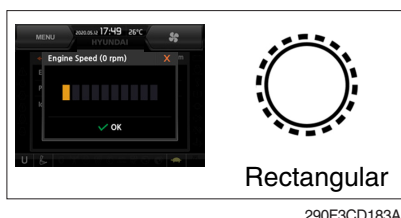
- Dial operating pattern is mixed type trapezoid torque.

### ④ Slide choice menu



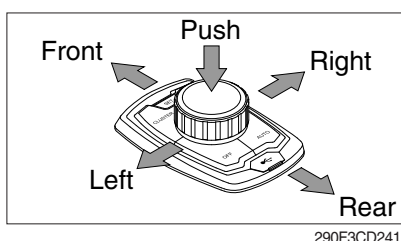
- You can increase or decrease the slide choice bar.
- Dial operating pattern is repeat dot interval torque.

### ⑤ Level choice menu



- You can increase or decrease the level choice bar.
- Dial operating pattern is integrate rectangular torque.

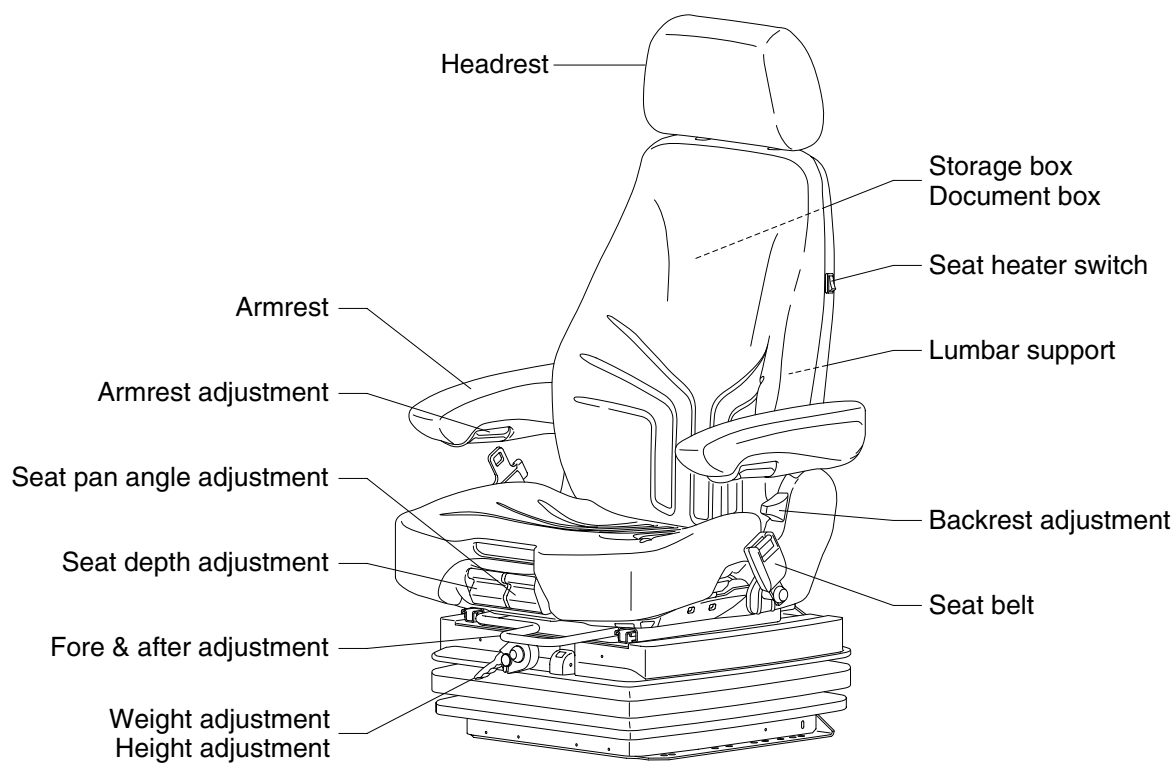
### ⑥ Push button



- **Push** : Select the current menu or the pop-up warning lamp move to the original position when warning lamp is happened.
- **Left** : ESC
- **Right** : CAM
- **Front** : Cluster main menu
- **Rear** : Return to acceleration mode

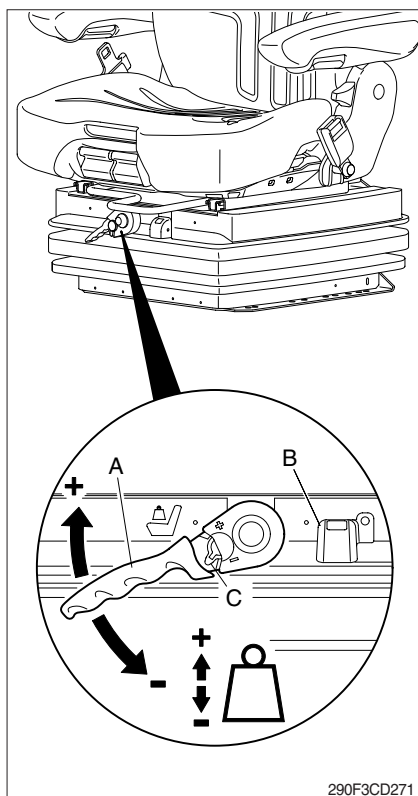
#### 4) SEAT (SUSPENSION, STD)

The seat is adjustable to fit the contours of the operator's body. It will reduce operator fatigue due to long work hours and enhance work efficiency.



290F3CD270

##### (1) Weight and height adjustment



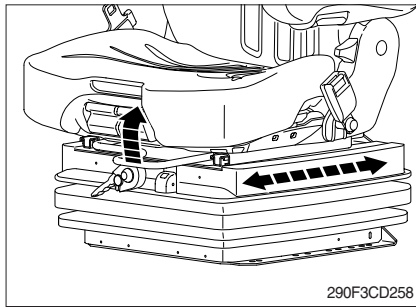
290F3CD271

##### With socket wrench (A) :

- ① The seat has to be adjusted for the operator's weight and height by tilting the handle (+) up or down (-) with the operator not sitting on the seat.
- ② The rotational direction is reversed by toggling the ratchet with the switch (C).
- ③ The operator's weight and the seat height are adjusted correctly when the green marking is completely visible in the indicator window (B) for weight and height.
- ④ The height can be adjusted individually as long as the green marking is visible.



## (2) Fore/after adjustment



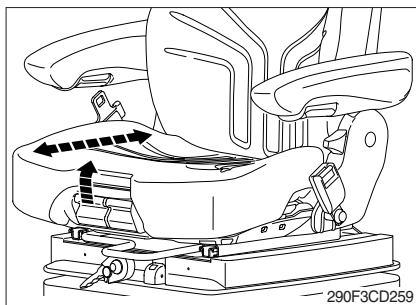
- ① The fore/after adjustment is released by lifting the locking lever.

**⚠ Do not operate the locking lever while operating.**

※ After the adjustment, the locking lever must latch into the desired position with an audible click. It should not be possible to move the operator's seat into another position when it is locked.

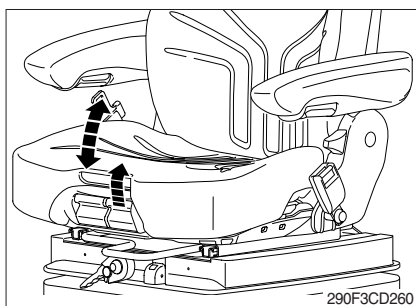
※ Do not lift the locking lever with your leg or calf.

## (3) Seat depth adjustment



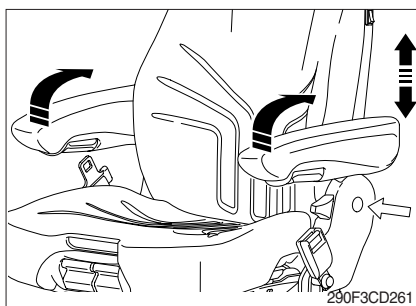
- ① The depth of the seat pan can be individually adjusted.
- ② To adjust the depth of the seat cushion, pull the right handle upwards. By moving the seat pan backwards or forwards the desired seating position can be reached.

## (4) Seat pan angle adjustment



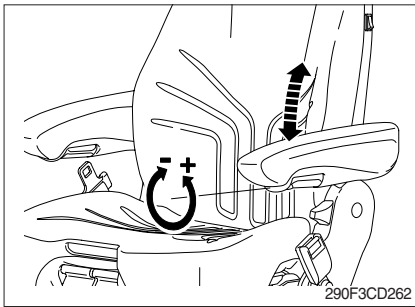
- ① The angle of the seat pan can be individually adjusted.
- ② To adjust the angle of the seat pan, pull the left handle upwards. By exerting pressure on or off the front or rear part of the seat pan it can be moved to the desired angle position.

## (5) Armrests



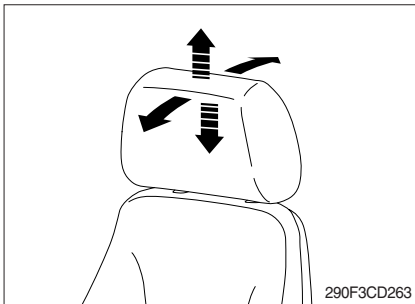
- ① The armrests can be folded up if required and the height can be individually adjusted.
- ② To adjust the armrest for height, separate the round cap (see arrow) from the cover and loosen the hexagon nut (size 13 mm) behind it adjust the armrests to the desired position (5 steps) and tighten the nut again (25 Nm). Replace the cap onto the nut.

## (6) Armrest adjustment



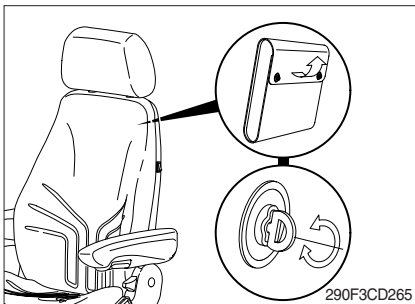
- ① The inclination of the armrest can be modified by turning the adjustment knob.
- ② When turning the knob to the outside (+), the front part of the armrest will be lifted; when turning the knob to the inside (-), it will be lowered.

## (7) Headrest



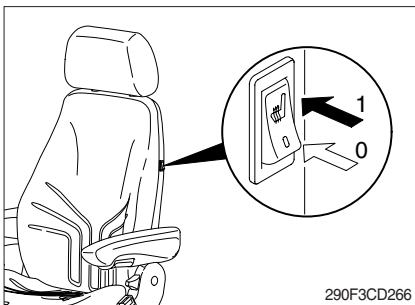
- ① The headrest can be individually adjusted for height by pulling it upward over the various increments up the end stop.
- ② By pushing forwards or rearwards the angle of the headrest can be adjusted individually.
- ③ To remove the headrest, pull it over the end stop.

## (8) Document box



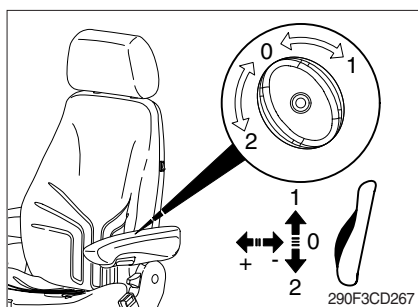
- ① The document box is placed on the rear side of the backrest.
- ② To open the document box, first twist the turn lock closures 90° to the left or the right and then fold the cover of the document box upwards.

## (9) Seat heater switch



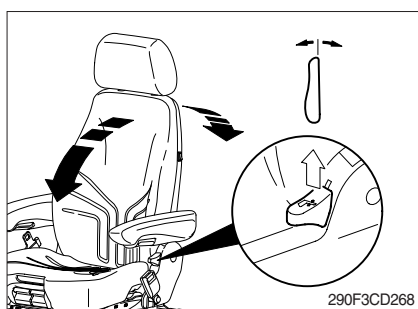
- ① The seat heater can be turned on/off by pressing the switch.

## (10) Lumbar support



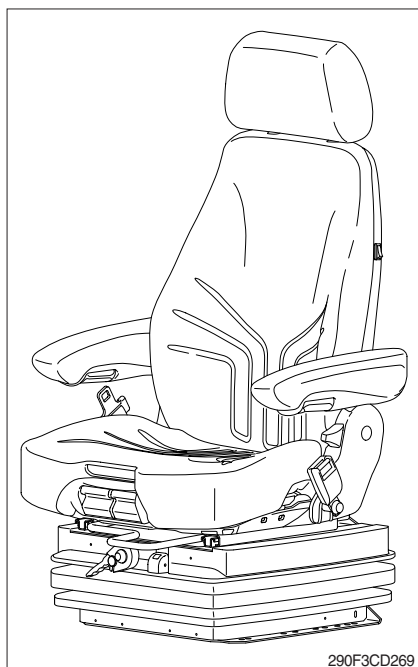
- ① By turning the adjustment knob to the left (2) or right (1), both the height and curvature of the backrest cushion can be individually adjusted.
- ② This increases both the seating comfort and the performance of the operator.

## (11) Backrest adjustment



- ① Pull up the locking lever to release the backrest catch. When releasing the backrest, do not load the backrest by pressing against it.
  - ② By exerting pressure on or off the front or rear part of the seat pan it can be moved to the desired position. Release the locking lever to lock the backrest.
- ※ It should not be possible to move the backrest into another position after it has been locked.

## (12) Maintenance



Dirt can impair the function of the seat, so make sure you keep your seat clean.

Upholstery does not need to be removed from the seat frame for cleaning.

**▲ Take care with the backrest - it may jerk forward and cause injury.**

**When cleaning the backrest cushion, the backrest must be held in place when operating the backrest lever.**

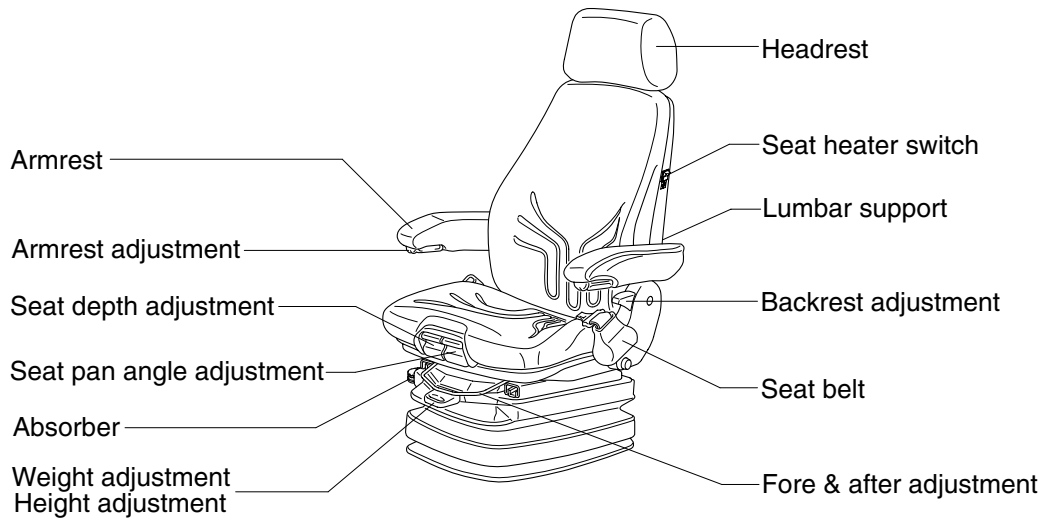
※ **Do not clean the seat with a pressure washer.**

During cleaning, the upholstery must not be soaked through.

Use standard commercially available upholstery or plastics cleaning agent. Test first for compatibility on a small, concealed area.

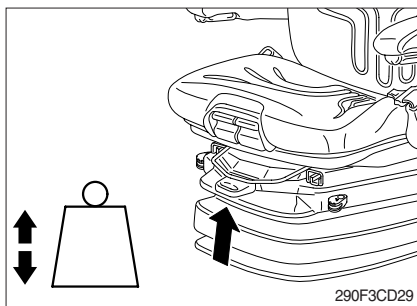
## 5) SEAT (AIR SUSPENSION, OPTION)

The seat is adjustable to fit the contours of the operator's body. It will reduce operator fatigue due to long work hours and enhance work efficiency.



290F3CD28

### (1) Weight adjustment

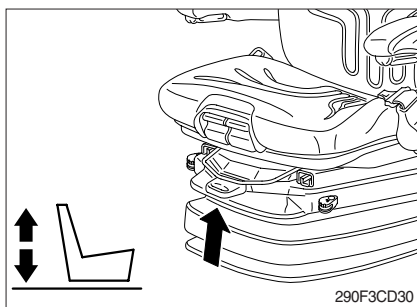


- ① The seat should be adjusted for the operator's weight by briefly pulling the actuator lever of the automatic weight and height adjuster (arrow) with the machine at a standstill and the operator's sitting on the seat.

The operator must sit absolutely still during adjustment.

- ※ **Before adjusting the weight, adjust shock absorbers to the position "soft".**
- ※ **To prevent damage to the health, the setting for the operator's weight must be checked and adjusted before the machine is operated.**

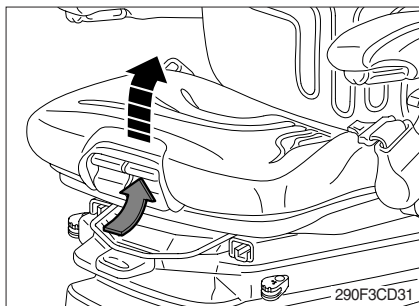
### (2) Height adjustment



- ① The seat height can be set pneumatically and is continuously adjustable.
- ② The seat height can be altered by pulling or pressing the actuator lever fully out or in (arrow). If the adjustment reaches the top or bottom endstop, the height is adjusted automatically in order to guarantee a minimum spring travel.

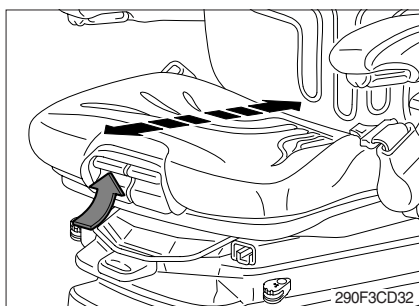
- ※ **Before adjusting the weight, adjust shock absorbers to the position "soft".**
- ※ **In order to avoid damage, do not operate compressor for more than 1 minute.**

### (3) Seat pan angle adjustment



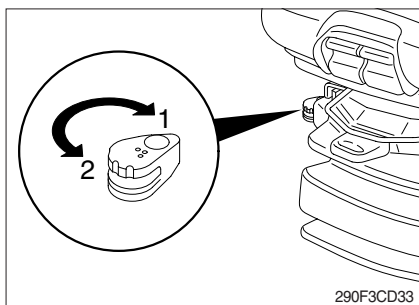
- ① The angle of the seat pan can be individually adjusted.
- ② To adjust the angle of the seat pan, lift the LH handle (see arrow). By exerting pressure on or off the seat pan it can be moved to the desired angle position.

### (4) Seat depth adjustment



- ① The depth of the seat pan can be individually adjusted.
- ② To adjust the depth of the seat cushion, lift the RH handle (see arrow). By moving the seat cushion backwards or forwards the desired seating position can be reached.

### (5) Absorber

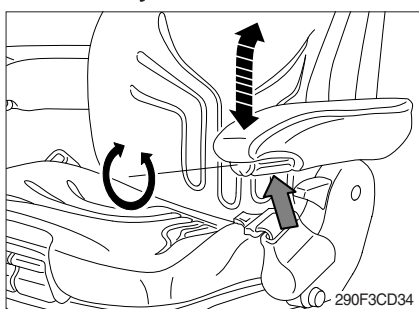


- ① The absorber setting of the seat can be varied to suit the on and off-road working conditions. The cushioning effect can be individually adjusted for this purpose.

Turn the lever to the desired position and release.

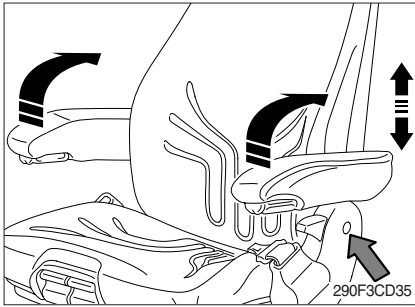
- 1 Soft
- 2 Hard

### (6) Armrest adjustment



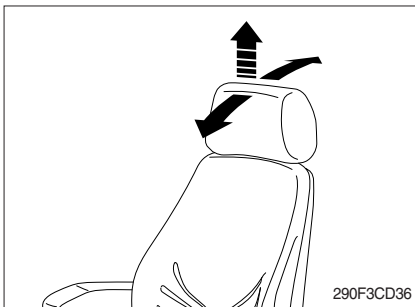
- ① The inclination of the armrests can be modified by turning the adjustment knob (arrow).

### (7) Armrests



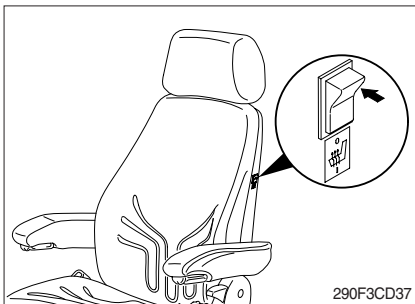
- ① The armrests can be folded up if required and the height individually adjusted.
- ② To adjust the armrests for height, separate the round cap (see arrow) from the cover, loosen the hexagon nut (size 13 mm), adjust the armrest to the desired position and tighten the nut again. Press the previously separated cap cover back onto the nut.

### (8) Headrest



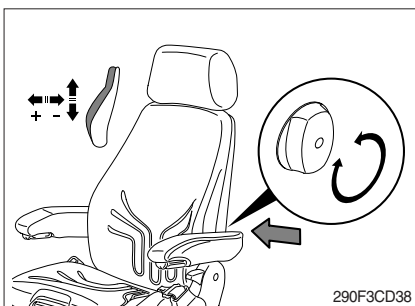
- ① The headrest can be individually adjusted for height by pulling it upward over the various increments up the end stop.
- ② By pushing forward or rearward the angle of the headrest can be adjusted individually.
- ③ To remove the headrest, pull it over the end stop.

### (9) Seat heater switch



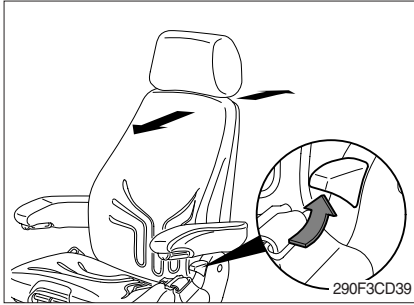
- ① The seat heater is turned on by pressing the switch.

### (10) Lumbar support



- ① By turning the adjustment knob to the left or right, both the height and curvature of the backrest cushion can be individually adjusted.
- ② This increases both the seating comfort and the performance of the operator.

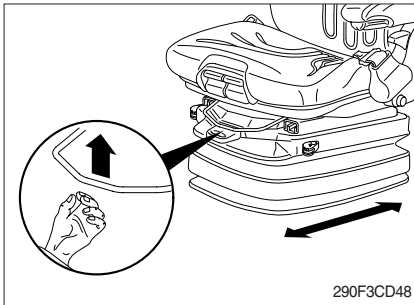
### (11) Backrest adjustment



① The backrest is adjusted using the locking lever (arrow).

※ The locking lever must latch into the desired position. It should not be possible to move the backrest into another position when it is locked.

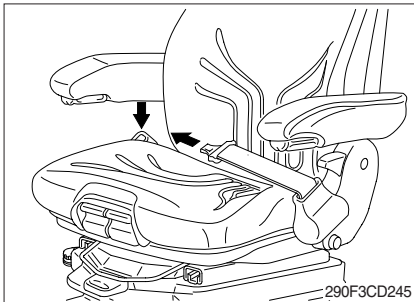
### (12) Fore & after adjustment



① The fore/after adjustment is released by lifting the locking lever.

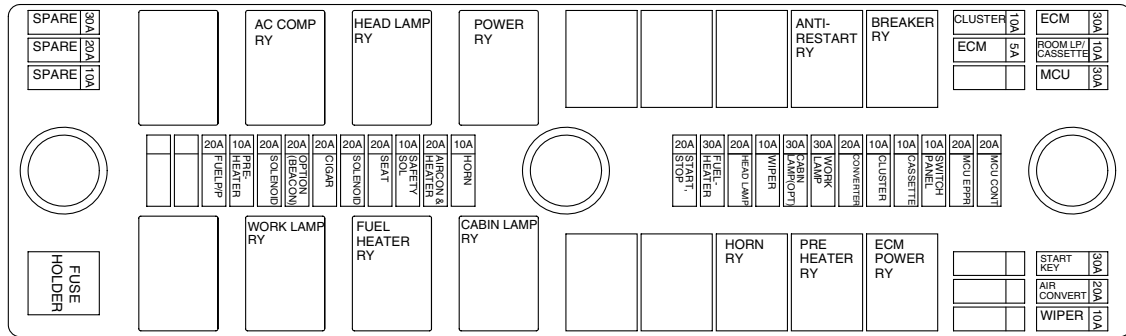
※ The locking lever must latch into the desired position. It should not be possible to move the operator seat into another position when it is locked.

### (13) Seat belt



⚠ Fail to wear a seat belt during machine operation may result in serious injury or death in the event of an accident or machine overturn.

## 6) FUSE & RELAY BOX



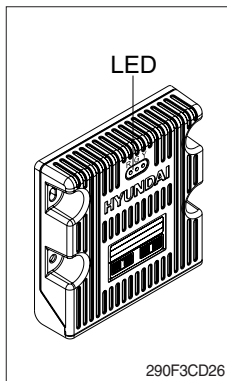
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- (1) The fuses protect the electrical parts and wiring from burning out.
- (2) The fuse box cover indicates the capacity of each fuse and circuit it protects.

※ **Replace a fuse with another of the same capacity.**

▲ **Before replacing a fuse, be sure to turn OFF the starting switch.**

## 7) MCU



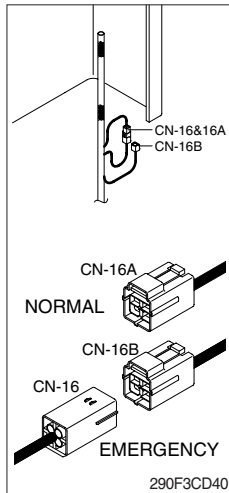
- (1) To match the pump absorption torque with the engine torque, MCU varies EPPR valve output pressure, which control pump discharge amount whenever feedbacked engine speed drops under the reference rpm of each mode set.
- (2) Three LED lamps on the MCU display as below.

LED lamp	Trouble	Service
G is turned ON	Normal	-
G and R are turned ON	Trouble on MCU	· Change the MCU
G and Y are turned ON	Trouble on serial communication line	· Check if serial communication lines between controller and cluster are disconnected
Three LED are turned OFF	Trouble on MCU power	· Check if the input power wire (24 V, GND) of controller is disconnected · Check the fuse

G : green,      R : red,      Y : yellow



## 8) EMERGENCY ENGINE SPEED CONTROL CONNECTOR

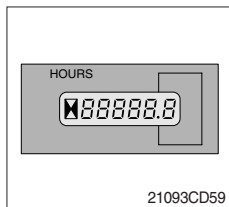


(1) When the CAN communication between the ECM and the MCU is abnormal due to malfunction, change the CN-16 connection from CN-16A to CN-16B and then control the engine speed by rotating the multimodal module of the haptic controller.

※ **Never connect connector CN-16 with CN-16B when MCU is in normal operation.**

※ **Make repair as soon as possible.**

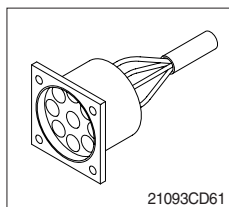
## 9) SERVICE METER



(1) This meter shows the total operation hours of the machine.

(2) Always ensure the operating condition of the meter during the machine operation. Inspect and service the machine based on hours as indicated in chapter 6, maintenance.

## 10) MCU/ECM CONNECTOR



(1) MCU communicates the machine data with Laptop computer through the connector.

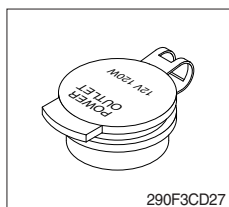
(2) ECM communicates the engine data with Cummins INSITE tool adapter through the connector.

① ECM fault code check

② ECM program change

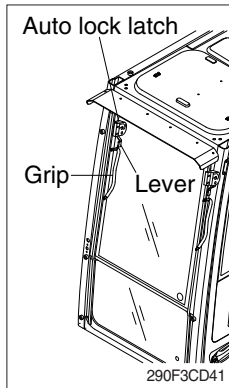
③ Engine data monitoring & test

## 11) SERVICE SOCKET (12V)



(1) Utilize the power of 12 V as your need and do not exceed power of 12 V, 30 W.

## 12) UPPER WINDSHIELD



(1) Perform the following procedure in order to open the upper windshield.

- ① Pull both levers with hold both grips that are located at the top of the windshield frame and push the windshield upward.
- ② Hold both grips and back into the lock position until auto lock latch is engaged, then release the grips.

**⚠ When working, without having locked the windshield by the auto lock (by pushing the windshield to the rear until it's completely fixed), please be careful as it can cause personal injury if the windshield is not fixed or falls off.**



(2) Perform the following procedure in order to close the upper windshield.

- ① Pull the lever of the auto lock latch in order to release the auto lock latch.
- ② Reverse above step ① and ② in order to close the upper windshield.